

RICE GLOBAL ENGINEERING & CONSTRUCTION FORUM



Dr. Stephen Mulva Associate Director



The Knowledge Leader for Project Success

Leveraging 25 Years of Industry Leadership

"10-10 Performance Assessment Program"

Dr. Stephen P. Mulva

- Associate Director of the Construction Industry Institute; University of Texas at Austin
- Lecturer, Researcher, and Consultant in the benchmarking of capital projects
- Program Management Expert
- Former employee of Fluor (Constructability Coordinator and Field Engineer), Phillips Petroleum, Bechtel, ePM, and Texas State University









- A consortium of leading owners, contractors, and academics working collaboratively to improve the constructed project and the capital investment process.
- An organized research unit of the Cockrell School of Engineering at The University of Texas at Austin.



History

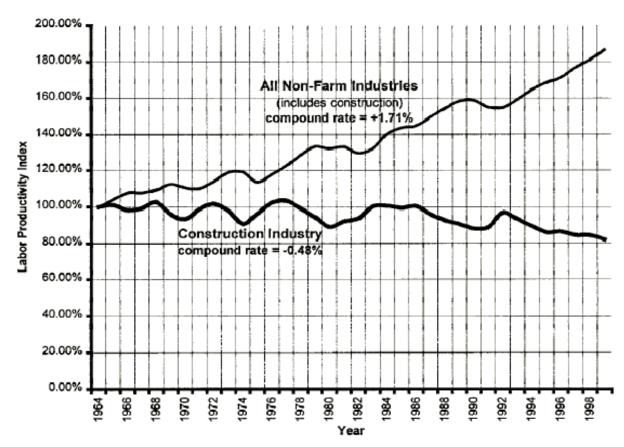
- Organizational motivation was The Business Roundtable's Construction Industry Cost Effectiveness (CICE) Project in 1982.
- Founded in 1983 by 28 organizations; now 140
- Purpose is to <u>measurably</u> improve capital project delivery
- Mission is to create <u>global competitive and market</u> <u>advantage</u> for its members
- Alliances: Norway, Canada, Brazil, South Africa, Russia, Singapore, and Saudi Arabia



Construction Productivity Decline

Productivity Index (1964-1999)

(Constant \$ of contracts / workhours of hourly workers) Sources: U.S. Bureau of Labor Statistics, U.S. Dept of Commerce

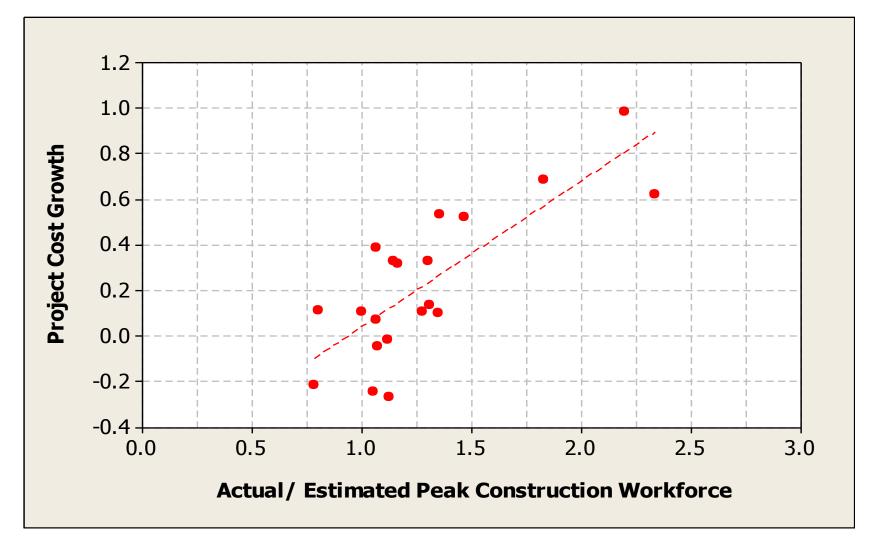


All Non-Farm Industries +1.71%

Construction Industry -.48%

Source: Journal of Construction Engineering and Management (Sept./Oct. 2001)

Actual / Estimated Peak Construction Workforce



CII

We Stand for the Project!

• What are the "governing dynamics" of project organizations?

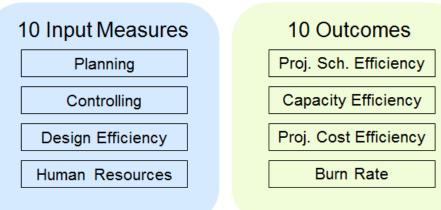


5 Principles of Project Integration

- Work and Work Process
- Organizational Engineering
- Leadership and Governance
- Communications and Information Flow
- Business Environment and Culture

Motivation

- Senior Management Disconnect
- Need for Actionable Information
- Measures Roll Up, Down



Cll 10-10 Program

\$/BOED, \$/GSF, Capacity Efficiency Quality, Design Efficiency, Leading, HR

CII/COAA Benchmarking

Budget Factor, Change Cost Growth, WH/LF Piping, Safety, etc.

ieneral Project Info	Performance	Practices	Engineering Productivity	Construction Productivity
Project Description	Budgeted & Actual Project Costs	Front End Planning	Instructions	Instructions
Project Information	Planned & Actual Project Schedule	Alignment	Engineering Team & Workhours	Concrete
Project Scope	Achieving Facility Capacity	Partnering	Concrete	Structural Steel
Project Management Team	Project Outcomes	Team Building	Structural Steel	Electrical-Part1
Union Site Construction Workforce	Work Hours & Safety Data	Project Delivery	Electrical	Electrical-Part2
Engineering Deliverables	Project Environment Impacts	Constructability	Piping	Piping
Contract Type & Alliance		Risk Assessment	Instrumentation	Instrumentation
		Change Management	Equipment - Part1	Equipment-Part1
		Zero Accident Techniques	Equipment - Part2	Equipment-Part2
		Benchmarking	Direct Hire/Contract/Off-Shore	Insulation
		Planning For Start Up		Scaffolding
		Technology Use		

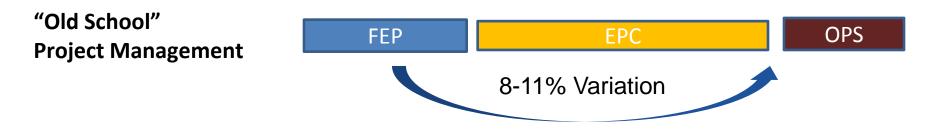
	Report Date: 10/05/201				_			_	_	_		
	Projec	t General	Information			-/						
Company Name	Testco	Respon	ident Type (RT)		Contractor							
Project ID	CIIC09219	Questio	onnaire Type (QT)		General Benchmarking (Large)							
Project Location	United States	Locatio	n Category (LC)		Domestic							
Project Cost	USD\$ 91,849,000.00	Compa	ny involvement (CI)	Design and Construct							
Sife Work Hours	4,000,000	Industr	y Group (10)		heavy	indu	istnal	6				
Overall Project Duration	988 Days		Type (PT)		OI St	inds :	SAGD).				
Design thru Startup Duration	988 Days	Project	Nature (PN)		grass	root	6					
Midpoint of Construction	04/15/2007	Cost C	ategory (CC)		\$500	M - \$	100M	м				_
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Contractor					📕 48- Q 📑 3rd Q 📑 2rd Q	191 Q	
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Balanced		Schedule C			6		
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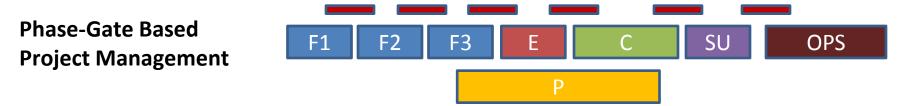
Cll's 10-10 Program

- Simple and Important Measures
 - 10 Input Measures (Leading Indicators)
 - 10 Output Measures (Cost, Duration, Capacity, FTE, Quantities)
- Research-Based
 - 75% CII Research (e.g., Project Health Indicators)
 - 15% Capital Projects Research (CII Members)
 - 10% Other Industries (Project Management Measures)
- Launched July 2013 (CII Annual Conference)
- Industrial, Building, and Infrastructure Sectors (late March)
- Phase-Based Surveys
- CII Requested 10 Project-Phase Surveys from Each CII Member by May 2, 2014
- www.10-10program.org

21st Century Project Context

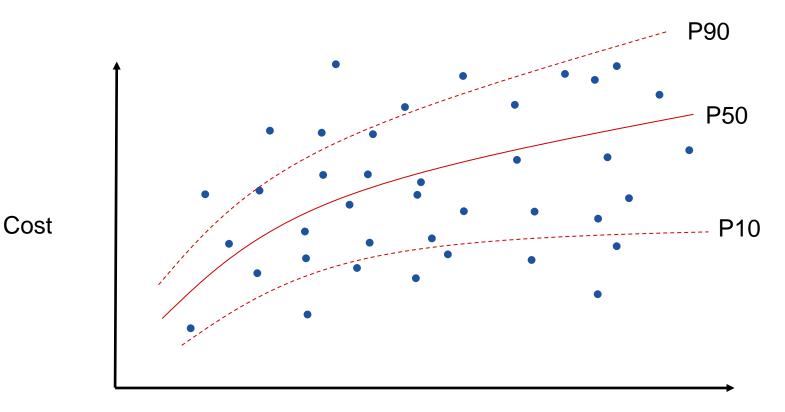


The "Hidden" Projects





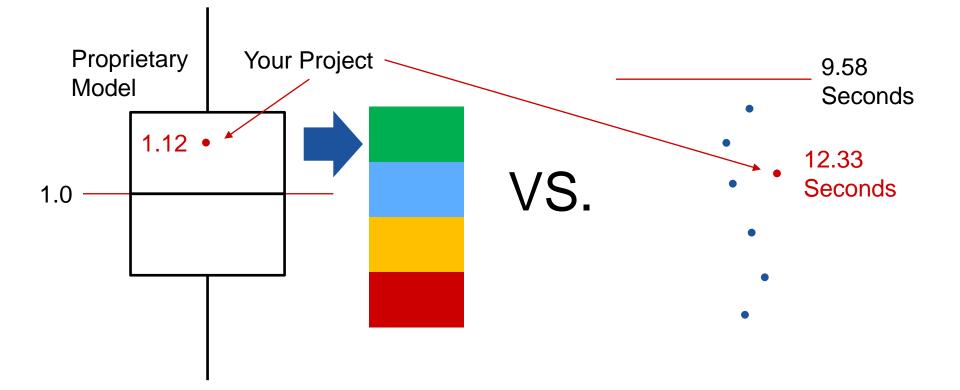
20th Century Measurement: C Students



Capacity

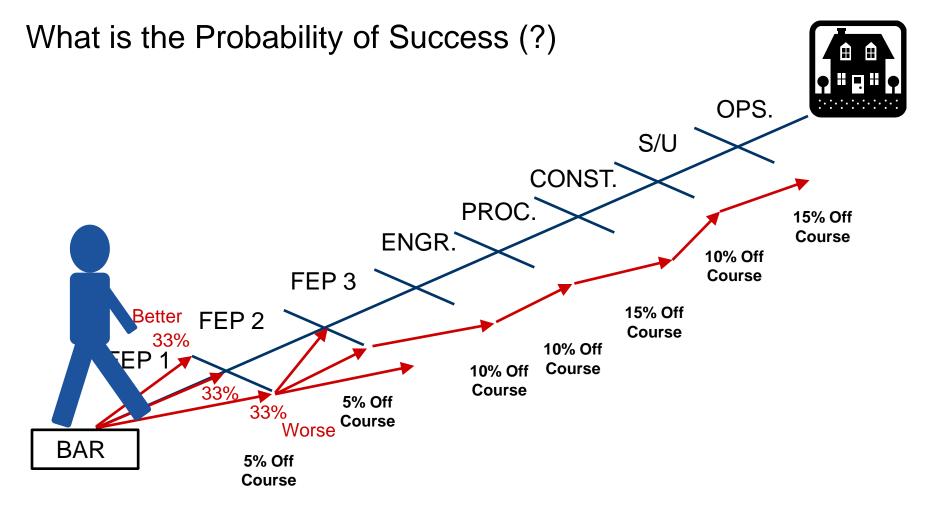


21st Century Measurement: Breaking Records





Phase-Based Surveys (Markov Chain Theory)



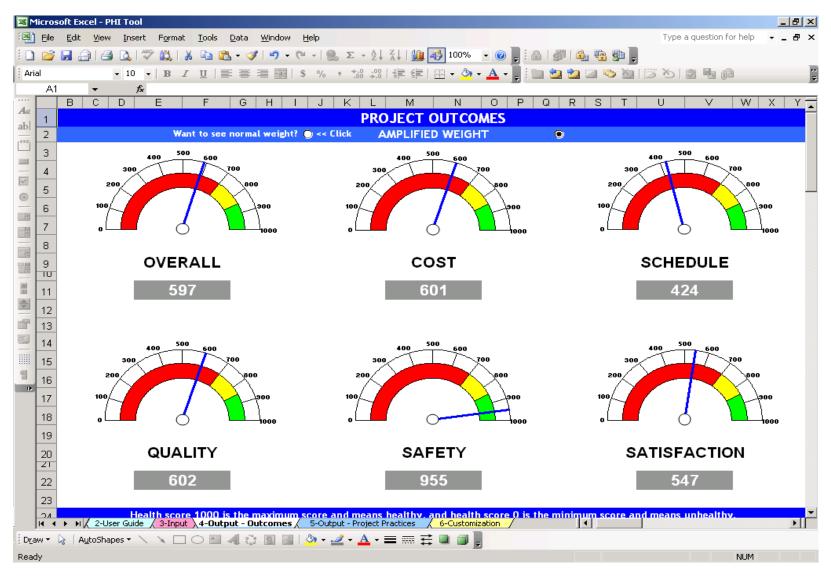


Project Health Indicators (RT 220)

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3					1	NEED HELP? Click 🥑		
	1. The project team	is lacking in the nec	essary expertise, expe	rience, breadth, and	depth to successfu	lly execute the		
5	project.							
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1	2. The project team	is experiencing a hig	h turnover rate and in	nstability in team me	mbership.			
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	3. The project team					ignificantly impact the 🖵		
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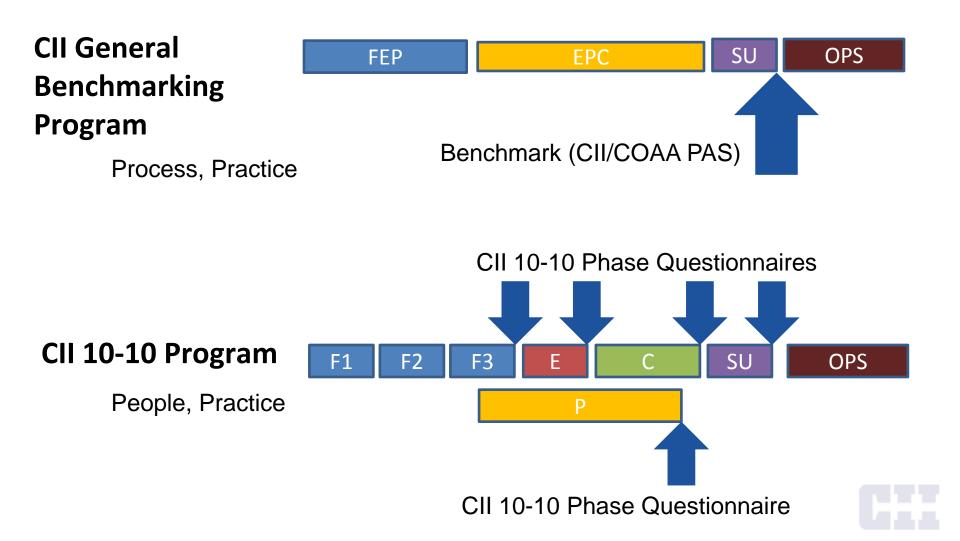


PHI (RT 220) – Predicted Outcomes

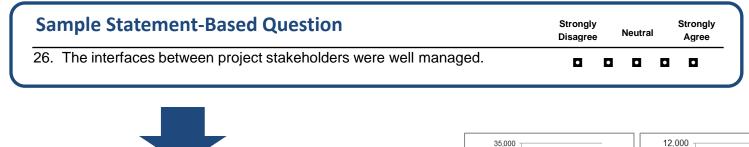


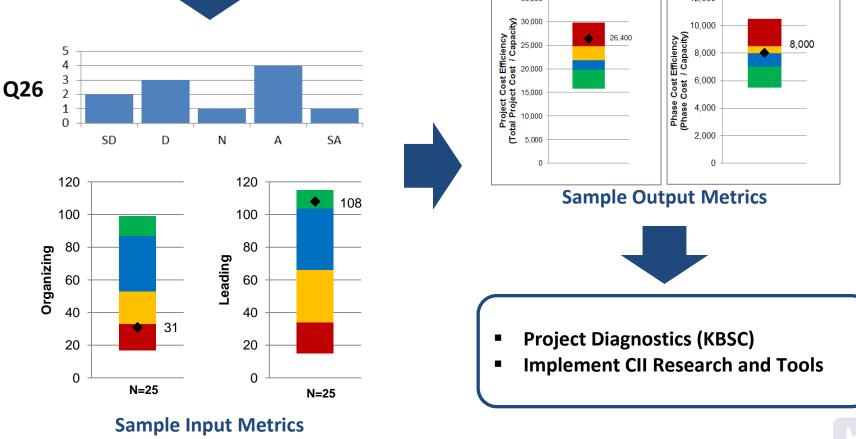
CII

Traditional Benchmarking vs. 10-10 Performance Assessment Program



How CII's 10-10 Program Works





CII

10-10 Questionnaires

- Practice-Based
 - Yes/No
 - 5-point scales (strongly agree strongly disagree)
- Phase-Based
 - Help for current projects
 - Answered as project nears phase completion
- Quantitative, yet simple to answer
- Research-based, empirically tested
- Internet-Based (2014+)
- Examples...



"Famous" Construction Quote

"Construction would be easy, if it weren't for all the people involved"

– Ted VanWyck



FEP Questionnaire

The interfaces between project stakeholders were well-managed.

- A. Strongly Agree
- B. Agree
- C. Neutral
- D. Disagree
- E. Strongly Disagree

Input Metrics: Organizing, Leading

Engineering Questionnaire

The equipment procurement and vendor schedules were a significant challenge or problem for this project

- A. Strongly Agree
- B. Agree
- C. Neutral
- D. Disagree
- E. Strongly Disagree

Input Metrics: Planning, Controlling, Supply Chain Management



Procurement Questionnaire

Preferred suppliers were used effectively to streamline the procurement process

- A. Strongly Agree
- B. Agree
- C. Neutral
- D. Disagree
- E. Strongly Disagree

Input Metrics: Planning, Controlling, Quality, and Supply Chain Management (SCM)



Construction Questionnaire

The availability and competency of craft labor was adequate

- A. Strongly Agree
- B. Agree
- C. Neutral
- D. Disagree
- E. Strongly Disagree

Input Metrics: Planning, Controlling, Quality, HR and Safety



Start-Up Questionnaire

The project experienced an excessive number of project management team personnel changes

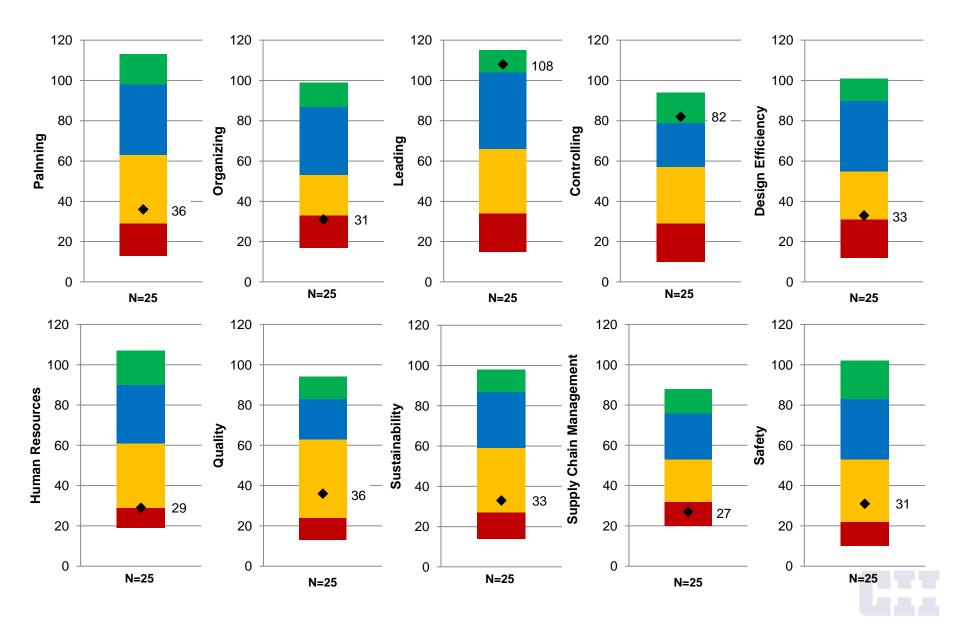
- A. Strongly Agree
- B. Agree
- C. Neutral
- D. Disagree
- E. Strongly Disagree



Start-Up Questionnaire

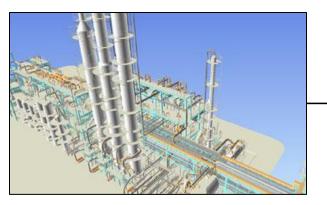
- Which of the following statements characterize the decisions made by the manager(s) of this project? (please check all that apply)
 - Considered final and not revisited
 - Collaborative and inclusive
 - Made at the lowest appropriate level in the organization
 - Communicated promptly to the team
 - Made in a timely and effective manner
 - Consistent with the delegation of authority
- Input Measure: Leading

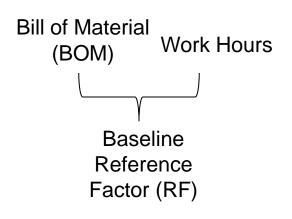
10-10 Report: Input Measures

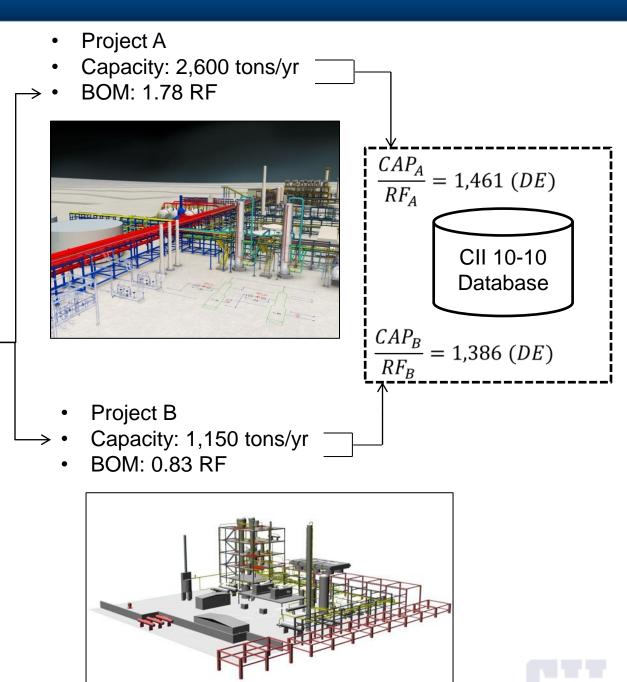


Output Measure: Capacity Efficiency

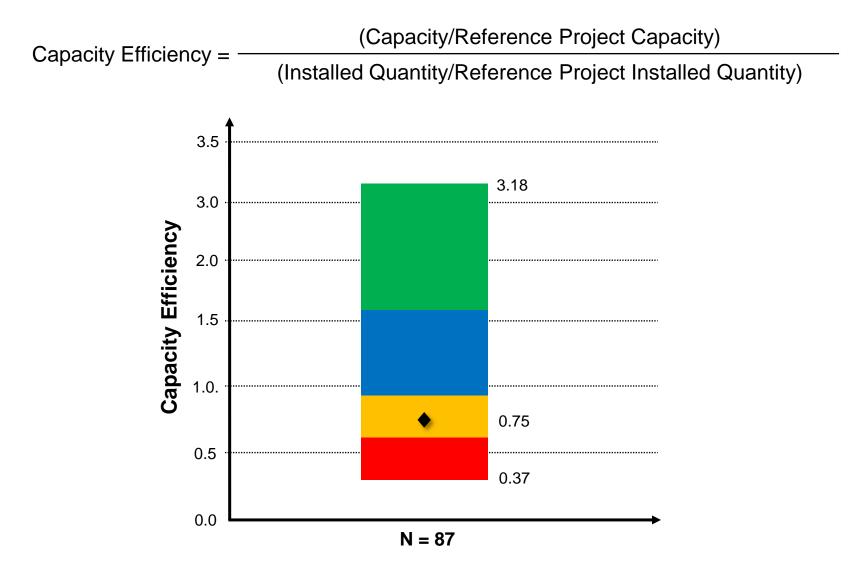
 CII Model Plant / CII Reference Project







10-10 Report: Output Measure (Capacity Efficiency)





10-10 Program Integration

Member Imperatives

- 10-10 Program
- Knowledge Base

CII Project Execution Knowledge Structure (C-PEKS)							
Knowledge	e Areas	Managemen t Attributes	Project Phases	Project Funct	Resource Materials		
Project Planning	Business and Project Processes	Planning	Feasibility	Project Business Sponsor	Operations & Maint.	Overview & Conclusions	
Design	Project Controls	Organizing	Concept	Project Management	Health, Safety & Environmental	Key Supporting Graphics & Information	
Procurement, Contracts & Materials Mgmt.	Risk Management	Leading	Detailed Scope	Architects & Engineering	Risk Management	Implementation Tools	
Construction	HSE, Security & Sustainability	Controlling	Detailed Design (Engineering)	Project Controls	Quality Management	Key Performance Indicators	
Commissioning & Startup	Information Mgmt. & Technology		Procurement	Procurement & Contracts	Business Dev. & Proposals	Presentations	
Human Resource Management	Project Organization & Communicatio		Construction	Construction	SBU/Corp Functions	Education Materials	
Project & Program Management	Quality Management		Commission & Startup	Commission & Startup	External Stakeholders	Journal Articles & Conference Papers	
			Handover and Closeout			Reference Materials	

10-10 Diagnostics (KBSC)

• Phase-Based, Sector-Based, Attribute-Based

	List of CII Tools
1	Design Effectiveness Toolkit (64 Strategies)
2	17 Constructability Principles
3	eGuide for Materials Management
4	PEpC
5	Common Commodity Codes (?)
6	Product Integrity Concerns (video – no tool?)
7	Interim Product Database (IPD)
8	Industrial Engineering Techniques
9	Lean Principles in Construction (35 Principles & Sub-principles)
10	Planning for Startup SuPERTool
11	Activity Analysis
12	Rework Reduction
13	Crew Scheduling 'Look Up' Table
14	Best Practices Productivity Improvement Index (BPPII)
15	Voice of the Craft Worker (VOW) Tool
16	Attracting and Maintaining a Skilled Construction Workforce (75 Activities)?
17	Multiskilling Cost Model
18	Compass (Communications Project Assessment)Tool
19	Global Virtual Engineering Team (GVET) Planner
20	Project Priority Calculator – worthy of more investigation
21	Core Competency Toolkit (Owner/Contractor Work Structure Process Handbook)
22	Management of Virtual Team Checklist
23	Partnering Toolkit
24	Leader Selection Guide
25	Team Leadership Planner
26	Team Health Check
27	Trust Evaluation System (RT24)
28	ValueShare Tool
29	QMS Correlation Matrix
30	Zero Field Rework Opportunity Checklist
31	Value Management Process (VMP) Selection Tool
32	Small Projects Toolkit
33	Quality Performance Management System (QPMS) superceded by QMS Correlation Matrix
34	Work Packaging Execution Model
	Cost/Schedule Tradeoff Tool (CSTT) – 23 techniques
	Project Health Indicator (PHI) Tool
37	Indirect Construction Cost (IDCC) Checklist

38	Project Controls and Management Systems (PCMS) Participants Involved Tool (interfaces)
39	Project Controls and Management Systems (PCMS) Information Flow Tool (interfaces)
40	Predictive Tools Road Map (?)
41	Interactive Risk Register Tool (incl. Probabilistic Risk Analysis)
42	Contract Strategy Selection Tool (from C/R RT 260)
43	Equitable Risk Allocation (ERA) Tool
44	Project Delivery and Contract Strategy (PDCS) Selection Tool
45	International Project Risk Assessment (IPRA) Tool
46	Dispute Review Board (DRB) Implementation Guidelines
47	Disputes Potential Index (DPI)
48	(Commodity vs. Value-Added) Contractor Services Communication and Evaluation Tool
49	Single-Party Risk Assessment Worksheet
50	Two-Party Risk Assessment Worksheet
51	Contractor Compensation Strategies (31 flavors) Checklist
52	Construction Contract Change Clause Checklist (vol. I and II)
53	"Hot Button" Risks Checklist (incl. Contract Language Table)
54	Risk Management Model and Checklist
55	Active and Passive Safety Leading Indicators Checklist
56	Checklist for Sustainable Construction Job Sites
57	Design for Construction Safety Toolbox, Version 2.0
58	Workers' Compensation Contractor Checklist
59	Environmental Information Gathering Checklist
60	Good Environmental Practice Criteria for Construction Projects Checklist
61	Zero Injury Techniques Checklist
62	Safety Self-Assessment Instrument
63	Guidelines for Managing Subcontractor Safety
64	Safety Program Guidelines for Contractors and Subcontractors
65	Integration Opportunity Assessment Tool
66	BIM Project Execution Plan Template
67	LEVER Technology Prediction Tool (Productivity)
68	EPC Macro Model Logic Diagram for Impact of Process Change
69	D/B/B Macro Model Logic Diagram for Impact of Process Change
70	EPC Macro Model Activity List (Information Management)
71	Advanced Construction Technology Systems (ACTS) Database
72	Lessons Learned Self-Assessment Questionnaire
73	Security Rating Index Tool
74	FEP Alignment Thermometer
75	PDRI for Industrial
76	PDRI for Building
77	PDRI for Infrastructure

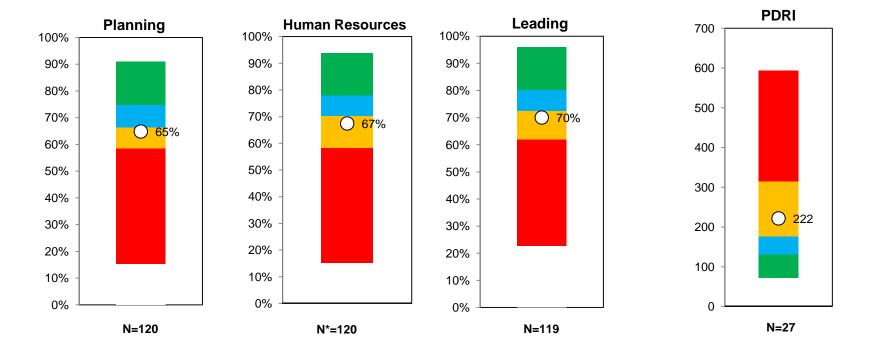
10-10 Program Campaign

- August 2013 May 2014
 - Collected 578 projects
 - Collected 700+ to date
- July 21-23, 2014 CII Annual Conference
- 2014 and beyond
 - August 2014: 10-10 online system launch
 - Norway, Canada (COAA), Singapore, etc.
 - Integration with CII knowledge base



CII AC: Industrial Sector FEP Input Measures

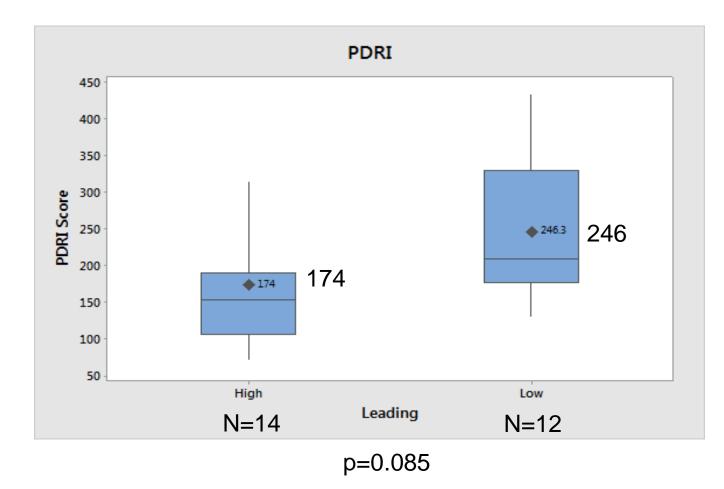
<u>Wide</u> Variation





CII AC: Industrial Sector FEP Input Measures

• Good Leadership = **29.3%** Better Scope Definition





Industry Recognition











Questions?

Stephen P. Mulva, Ph.D. Associate Director, CII <u>smulva@cii.utexas.edu</u> +1.512.232.3013 Daniel Oliveira, Ph.D. Research Engineer, CII <u>daniel.oliveira@cii.utexas.edu</u> +1.512.232.3050

www.10-10program.org

