



AFM Imaging and Force Microscopy on Polydimethylsiloxane(PDMS) Efficiency

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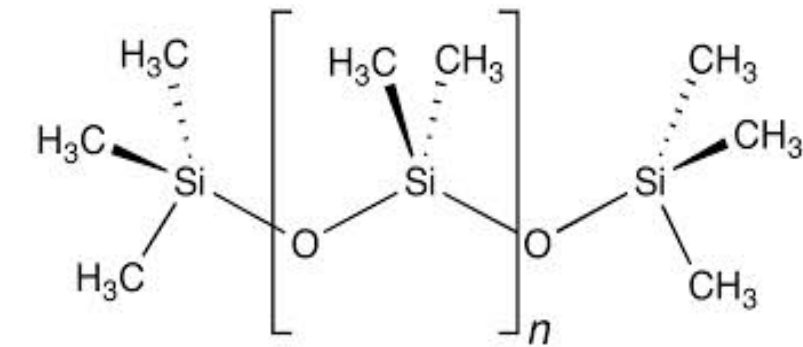
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ABSTRACT

Polydimethylsiloxane (PDMS) is a silicon-based organic polymer. PDMS is widely used in many areas including but not limited to; cosmetics, food, hydraulic fluids, anti-aging & anti-foaming and medicine industries. In this research, PDMS will be investigated as an organic substance transfer agent and then improvement methods will be studied.

PDMS structure:



PDMS is widely used to transfer organic& inorganic samples in many labs. For such duty, an ideal PDMS should possess a soft surface to prevent damaging investigated material, appropriate adhesion and leaves minimum residue behind.

Our goal is to discover the minimum-residue-leaving PDMS by manipulating the mixing ratio. Producer company suggests, 10:1 ratio for mixing the base and curing agent and small derivations of 9.9:1 and 10.1:1 ratio mixtures are investigated.

OBJECTIVE

Discover the most efficient: Least residue leaving PDMS mixing ratio as a sample transfer agent.

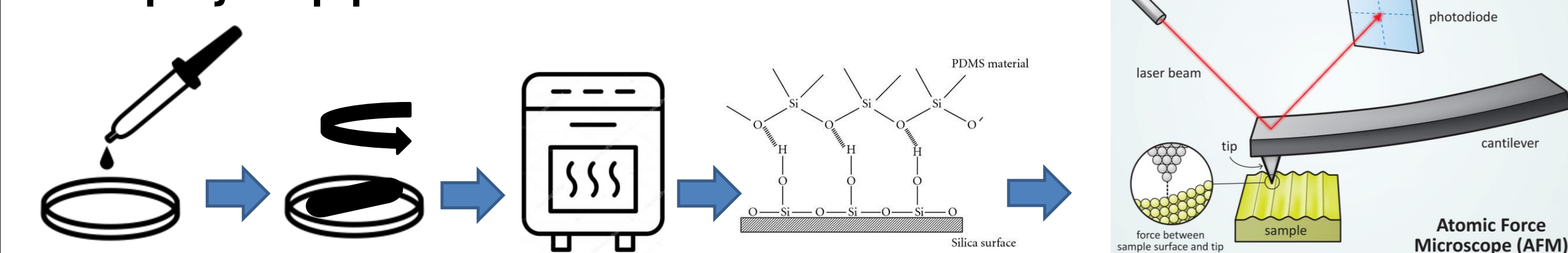
METHODOLOGY & STATISTICAL ANALYSIS

Polymers are uniformly formed, stirred with magnetic rods, cured in an oven while all variables other than the mixing ratio are kept constant. PDMS samples are first placed on gold evaporated SiO₂ chips and then pure SiO₂ chips. Those chips characterized by atomic force microscope. Half of the sample is exposed to PDMS and other half is kept clean. Sample chips are treated with acetone, isopropyl alcohol, and then plasma cleaning before PDMS exposure.

In average, 10 sample scans were performed on both clean and exposed side. Samples are compared according to their "surface area difference" to discover the least residue leaving PDMS ratio.

Statistical approaches such as mid 70% average and frequency distribution weighting are applied in calculations.

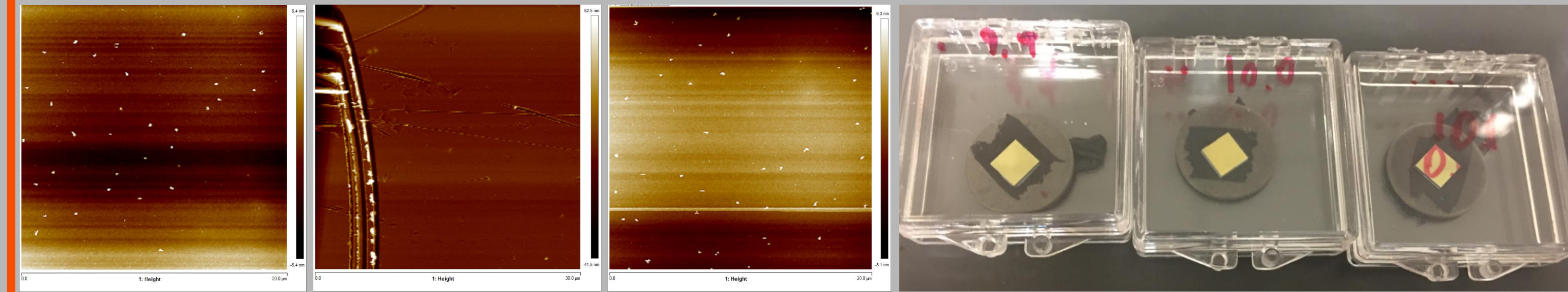
Step by step procedure:



Mix polymer base and curing agent. Stir with magnetic rod & stirrer. Cure in an oven. Clean the silica film and expose PDMS. Scan with an AFM.

- All variables other than the mixing ration were kept constant.
- PDMS was cured in an oven at 60°C for 24 hours.
- A 0.5 N weight was placed on the PDMS over the silica to increase exposure.
- 10 measurements were taken on both clean and PDMS exposed area.

PDMS and Silica Films

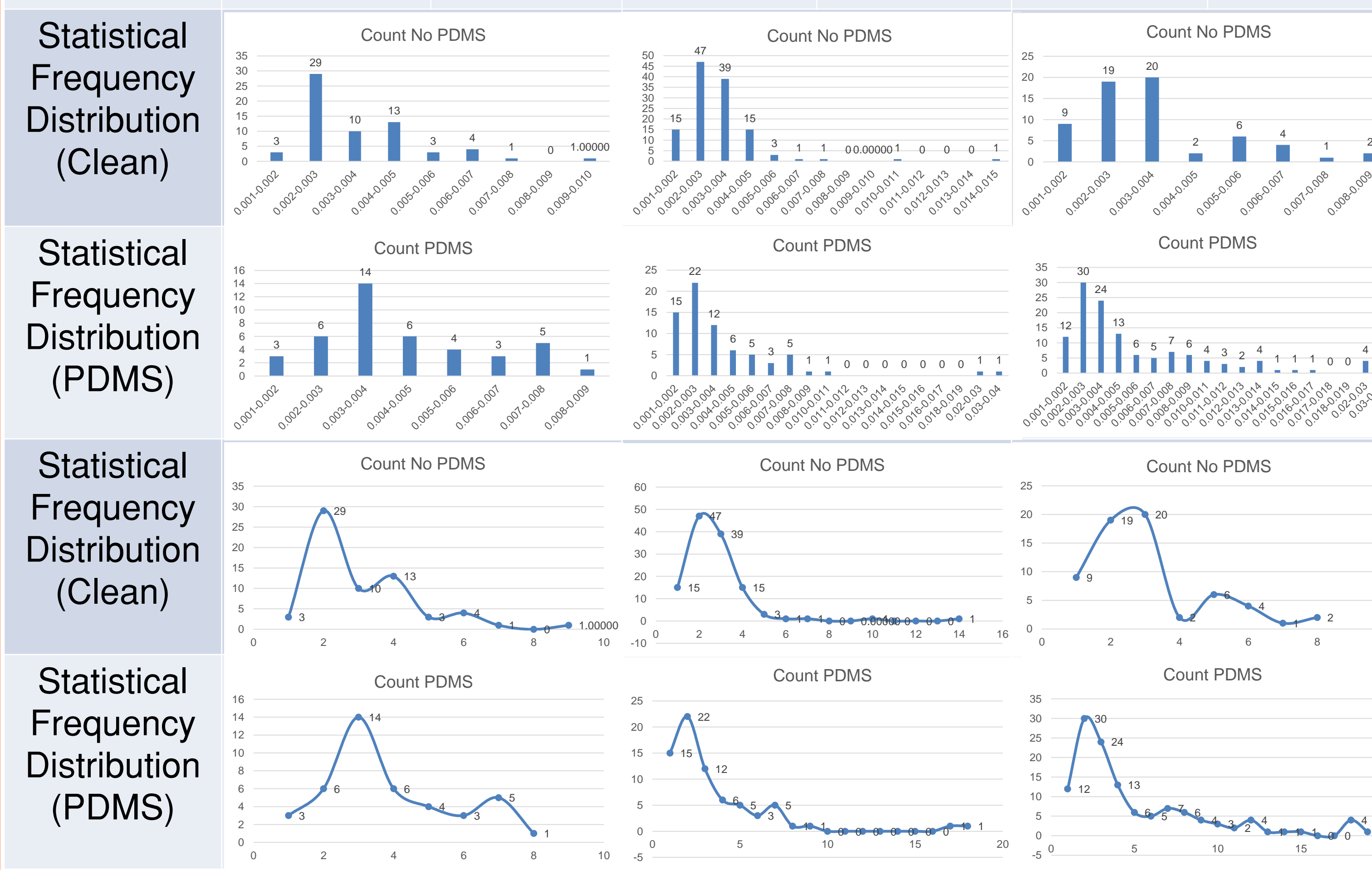


3 sample AFM scans for clean and exposed side. PDMS on gold evaporated silica.

Data Analysis

Gold On Silica Film: Statistical touch ups: Frequency distribution and mid 70% average techniques have been applied for a more accurate analysis.

Gold Silica	9.9 : 1 Mix Ratio	10.0 : 1 Mix Ratio	10.1 : 1 Mix Ratio
Approach1: Raw Data Average(%)	Clean 0.00363 PDMS 0.00436 Difference 20.22	Clean 0.00327 PDMS 0.00469 Difference 43.60	Clean 0.00357 PDMS 0.00660 Difference 84.93
Approach 2: Mid 70% Average(%)	Clean 0.00328 PDMS 0.00411 Difference 25.30	Clean 0.00304 PDMS 0.00373 Difference 22.69	Clean 0.00327 PDMS 0.00455 Difference 39.14
Approach 3: Stat.Frq. Dist.Avg(%)	Clean 0.00321 PDMS 0.00446 Difference 39.10	Clean 0.00285 PDMS 0.00292 Difference -2.23	Clean 0.00277 PDMS 0.00394 Difference 42.49
Approach 4: Excl.<Mid 70%	Clean 0.00328 PDMS 0.00465 Difference 41.76	Clean 0.00304 PDMS 0.00500 Difference 64.48	Clean 0.00327 PDMS 0.00527 Difference 61.45



Approach 1: Raw data average without any statistical method application.
Approach 2: Linear middle 70% average, excluding low 15% and high 15%.
Approach 3: 70% average of the highest frequency distribution sector.
Approach 4: Excluding PDMS data if higher than clean mid 70% average.

SiO₂ Film: Smoother surface with no statistical approach need.

SiO ₂	9.9 : 1 Mix Ratio	10.0 : 1 Mix Ratio	10.1 : 1 Mix Ratio
Raw Data Average (%)	Clean 0.00470 PDMS 0.00608 Difference 29.33	Clean 0.00402 PDMS 0.00562 Difference 39.87	Clean 0.02386 PDMS 0.03817 Difference 59.93

CONCLUSIONS

More than 12 polymers were prepared and tested on both gold and silicon dioxide films. All variables other than mixing ratio were kept constant.

For gold film analysis: 9.9 ratio was the most efficient(least residue leaving) polymer with raw data approach; 10.0 ratio for mid 70% approach; 9.9 ratio for the statistical approach (#3) (excluding negative difference); and 9.9 for approach #4.

Silicon dioxide films resulted 9.9 ratio as the most efficient polymer ratio by leaving lowest residue behind.

Such finding will assist organic and inorganic sample transfer efficiency.

FUTURE APPLICATION

Due to the limited time and availability, a few amount of samples were scanned and analyzed. More samples shall be tested to increase accuracy of the data and results.

Mixing ratio variation of two digits after decimal can be tested for the most efficient bonding ratio.

Curing times and oven temperatures shall be considered for polymer efficiency.

Different polymer ratios for distinctive purpose, such as; best ratio for biomolecule transfer or acidic molecule transfer shall be investigated.

STEM EDUCATION CONNECTION

According to RET program goals, such research shall be integrated in STEM education curriculum.

To fulfil this goal, researcher will create a lesson plan and instructional materials, where students follow complete engineering design process to create the most efficient polymer by altering the mixing ratio of the base and curing agent in the classroom.

Students will be brainstorming about the problem and then collaborate to hypothesize a mixing ratio and then create the polymer.

After curing the polymers, students will test them by using force sensor or spring scale and apply tension on both sides of the polymer until it breaks.

Students will present their methodology and results in class to increase their 21st century skills.

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