

Sno2Go

Team 1





Our Team: Snow Big Deal



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Table of Contents

- 01 Problem & User
- 02 State of the Art & Specifications
- 03 Prototypes & Sketches
- 04 Testing & Analysis
- 05 Ethics & Sustainability
- 06 Business Plan
- 07 Future Plans



Problem Statement

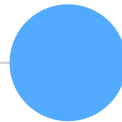
In the backcountry, there is rarely access to clean, drinkable water — threatening **severe dehydration**. It is difficult for an individual to carry sufficient water, due to weight and sheer volume.

Cold weather increases risk of dehydration

- Increased metabolism
- Dry air
- Frozen water sources

Dehydration can result in issues as severe as:

- Seizures
- Hypovolemic shock
- Death





User & Purchaser



User & Purchaser

User: winter sports athlete

Purchaser: winter sports athlete or outdoor guides

Backcountry skiing increased during pandemic

- Of established skiers:
 - **81%** noticed **more** people in the backcountry
 - **27%** reported **increasing** their own use



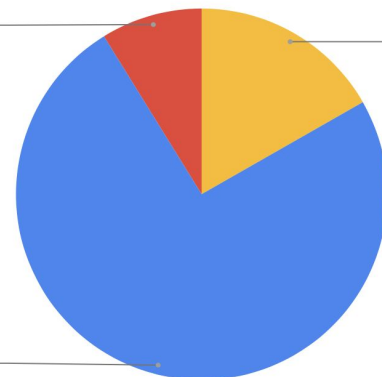
Potential Market

Mountaineering
8.8%

26.87 million

Nordic Skiers
16.7%

Skiers/Snowboarders
74.4%





Interviewing Potential Users

- 18/19 nordic skiers interviewed **displayed interest** in our product

*"I would love to have something like that,
let me know if you guys end up finishing the product"*
-potential customer Don Yansen

- 3 random users were able to **safely operate** our product after our instructions, and said it was easy to use

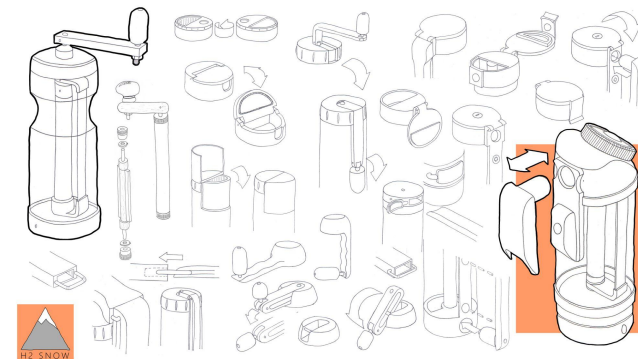




State of the Art

H2 SNOW

Pros	Cons
No batteries required	Takes manual labor
Simple to use	User must stop to melt the snow
	Energy inefficient
	Non-insulated bottle





Specifications



Our 8 Specifications

Safety

The user should not experience any injuries or illness from the product

- Including filter and no toxic materials

Durability

The bottle must survive cold temperatures and being dropped from a moderate height

- Survive 1 m fall and -10 °C

Energy Usage

Enough power for multiple uses must be provided within one charge of the batteries

- Total battery voltage under 9 V

Weight

The bottle must be as easy to carry as large volumes of water

- Weight - 1 kg

Volume

The bottle must provide sufficient amounts of water while being the size of a standard bottle

- 1 L of snow

Cost

The bottle must be affordable to potential users

- Under \$100

Time

The bottle must provide water at frequent intervals, providing multiple portions within one charge

- Produce 500 mL within an hour

Materials

The bottle should be made from mainly recyclable materials

- 50% recycled materials

Energy Requirement for Melting Snow

Specific heat $C_{\square} = 2090 \text{ J/kg}^{\circ}\text{C}$

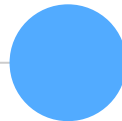
Enthalpy of fusion $H = 333 \text{ J/g}$

$$Q_1 = mH = (104.6 \text{ g})(333 \text{ J/g}) = 34,832 \text{ J}$$

$$Q_2 = mC_{\square}\Delta T = (104.6 \text{ g})(2090 \text{ J/kg}^{\circ}\text{C})(2.9^{\circ}\text{C})(10^{-3} \text{ kg/g}) = 634 \text{ J}$$

$$Q_{\square o \square a \square} = Q_1 + Q_2 = 34,832 + 634 = 35,466 \text{ J}$$

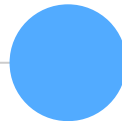
For 104.6 g of snow



Corresponding Power

To melt in under 30 minutes (1800 seconds):

$$P = Q/t = (35,466 \text{ J})/(1800 \text{ s}) = 19.70 \text{ W}$$





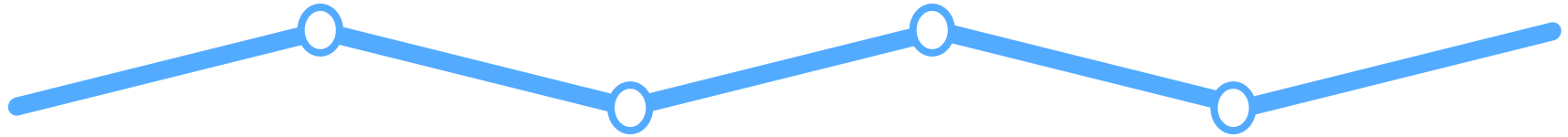
Testing and Design Process

**Brainstorming &
Initial Sketches**

**Testing & Further
Prototypes**

Initial Prototypes

Analysis





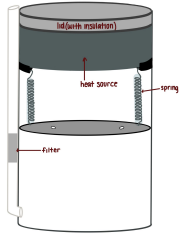
Areas of Research and Exploration

- **Circuitry**
- **Thermodynamics**
- **Materials**

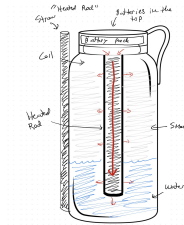




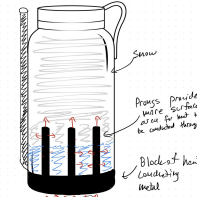
Initial Designs and Sketches



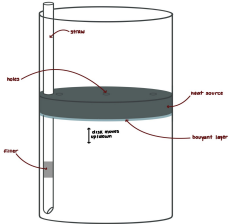
Spring compression



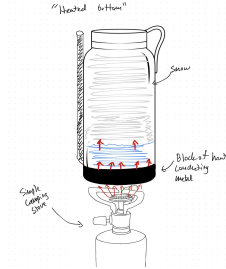
Heated rod



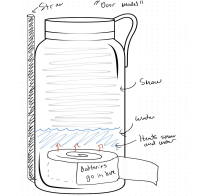
Heated prongs



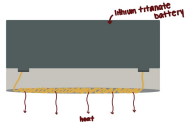
Floating heater



Bottom heating



Fuel compartment



Heated lid



Initial Prototypes

Spring
compression



Bottom-heating
stove attachment



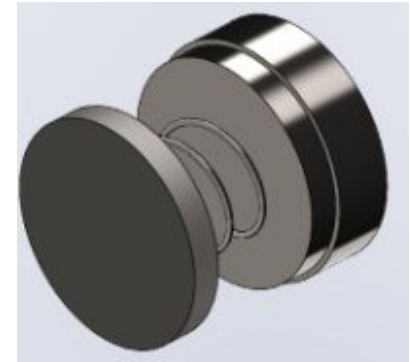
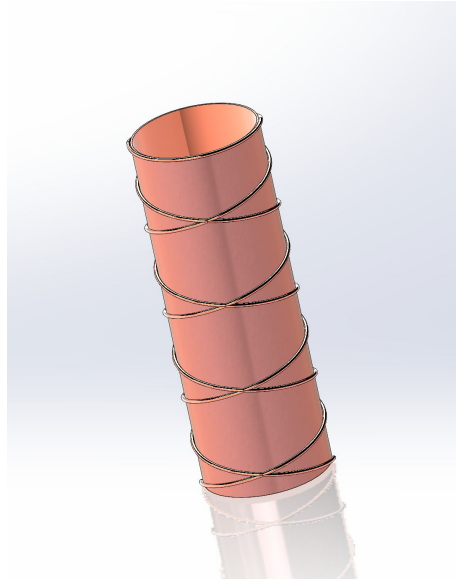
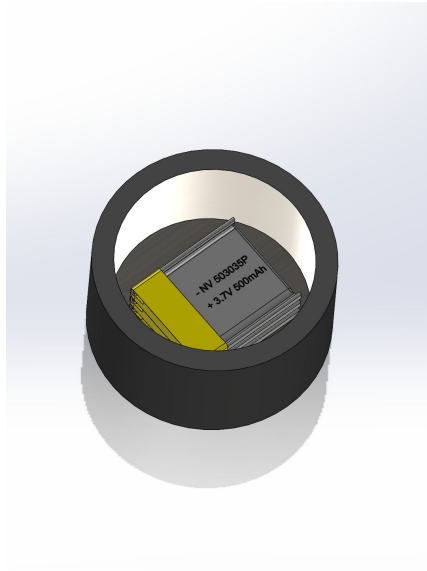
Fuel chamber



Wire-wrapped
inner shell



→ design combining wire heating and spring compression



● Testing: Wires

- TAPEGO tape to avoid short circuits
- Nichrome wires
- Electromagnetic induction

Limitation: inability to direct heat radiation

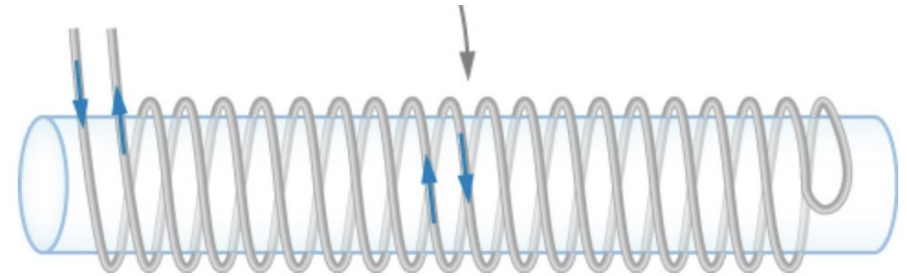
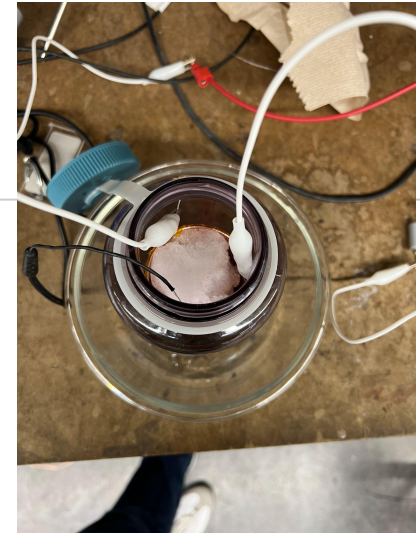
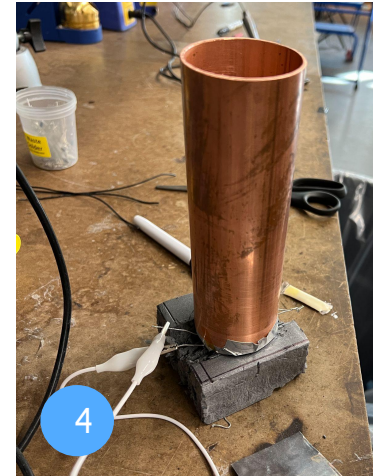
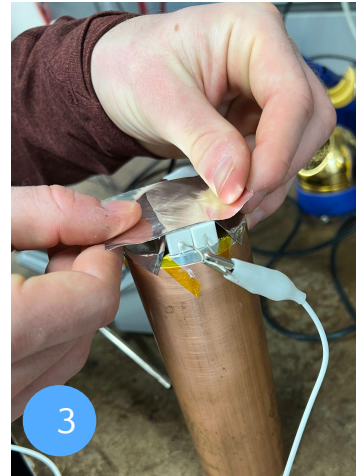
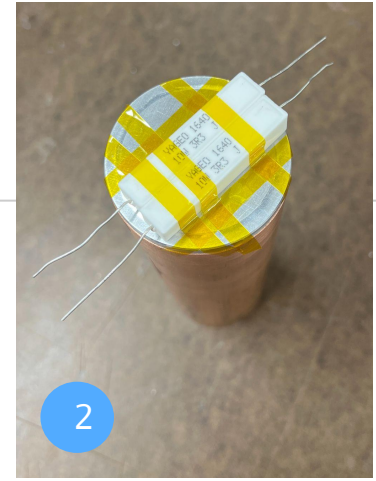


Figure 14.3 The heating coils of an electric clothes dryer can be counter-wound so that their magnetic fields cancel one another, greatly reducing the mutual inductance with the case of the dryer.

● Testing: Resistors

1. “Cement” resistors: electric wire wound around heat resistant ceramic
2. Heat transfer grease
3. Aluminum tape insulation
4. Foam insulation





Series and Parallel Configurations



$$R_P = \left(\frac{1}{R_1} + \frac{1}{R_2} + \frac{1}{R_3} + \cdots + \frac{1}{R_{N-1}} + \frac{1}{R_N} \right)^{-1} = \left(\sum_{i=1}^N \frac{1}{R_i} \right)^{-1}.$$



$$R_S = R_1 + R_2 + R_3 + \cdots + R_{N-1} + R_N = \sum_{i=1}^N R_i.$$



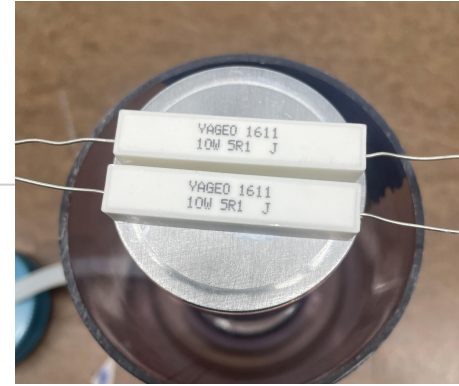
● Testing: Power Output

Current (I) = 2.71 A

$R_{total} = 2.7 \Omega$.

Power Dissipated = $I^2 R$

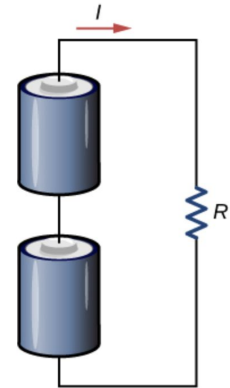
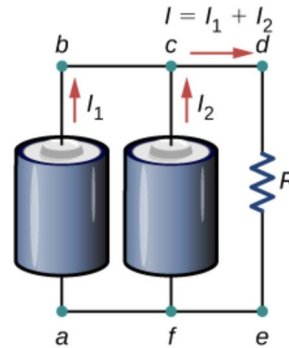
Power generated:
19.83 Watts



● Testing: Batteries

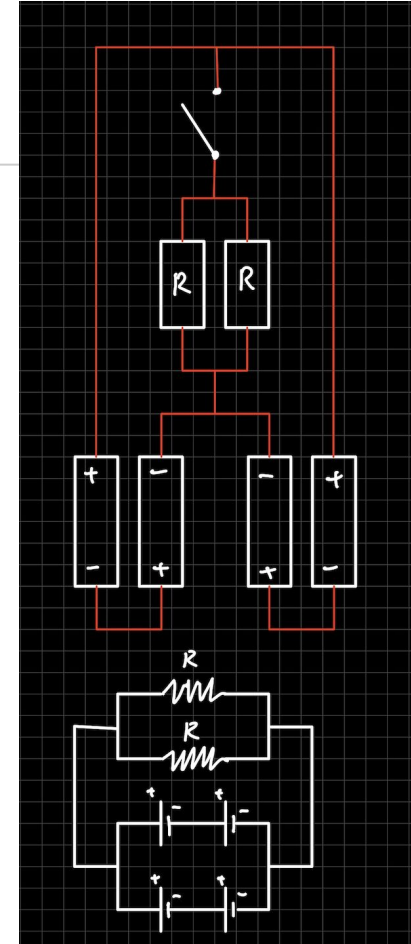
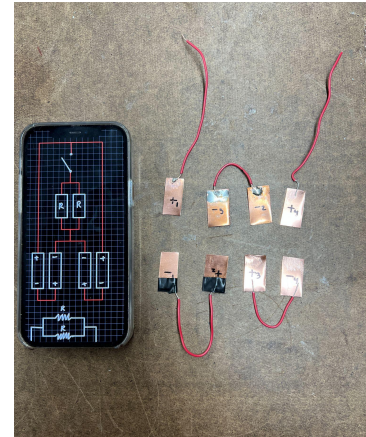
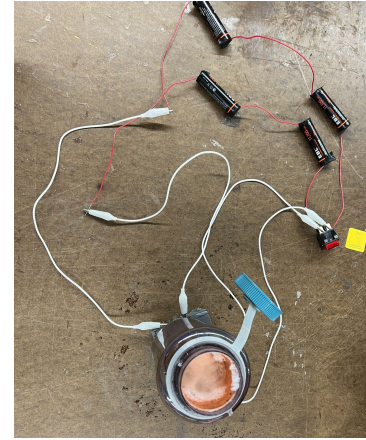
Power: $P = IV = 20.05W$

Our system: $V=7.4V$ in parallel
(calculated voltage of $8.06V$)



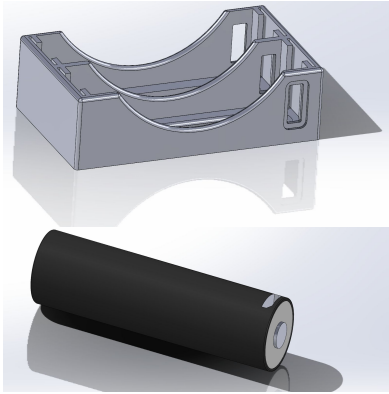
Circuit Configuration

- Two parallel batteries pairs at 7.4V
- Resistors in parallel ($2.7\ \Omega$)
- Switch to control circuit

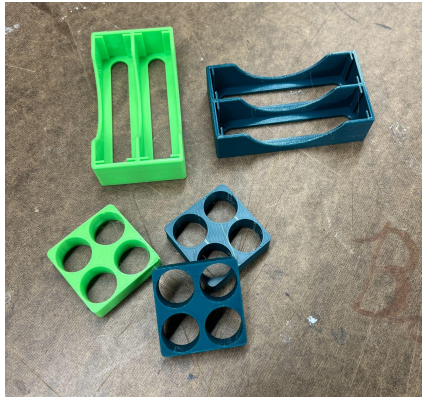




Custom Battery Holders



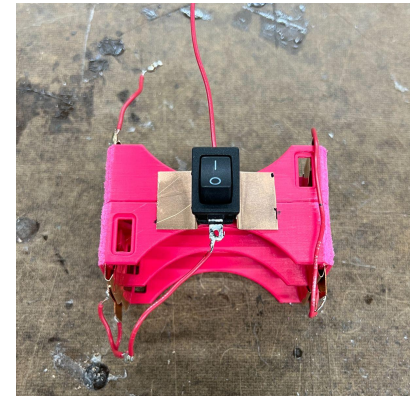
Research & CAD modeling



Printed 3 Design Iterations



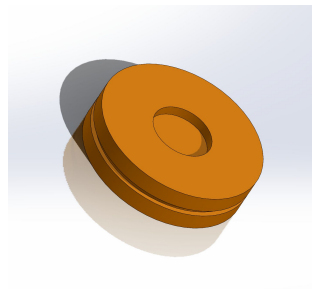
Built battery terminal plates



Added switch and wiring



Custom cap and spring



CAD modeling of disk



Milling and cutting



Assembly

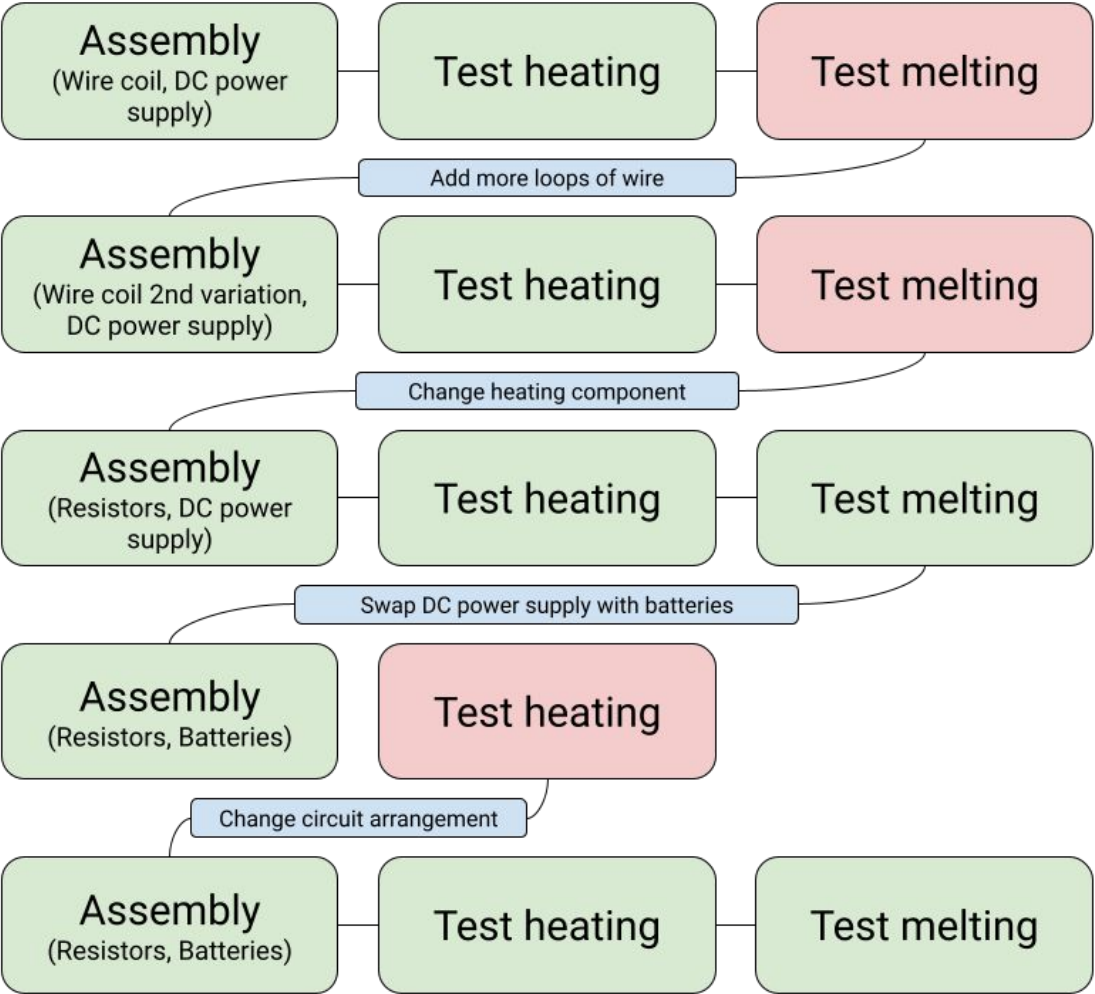


CAD modeling of new lid

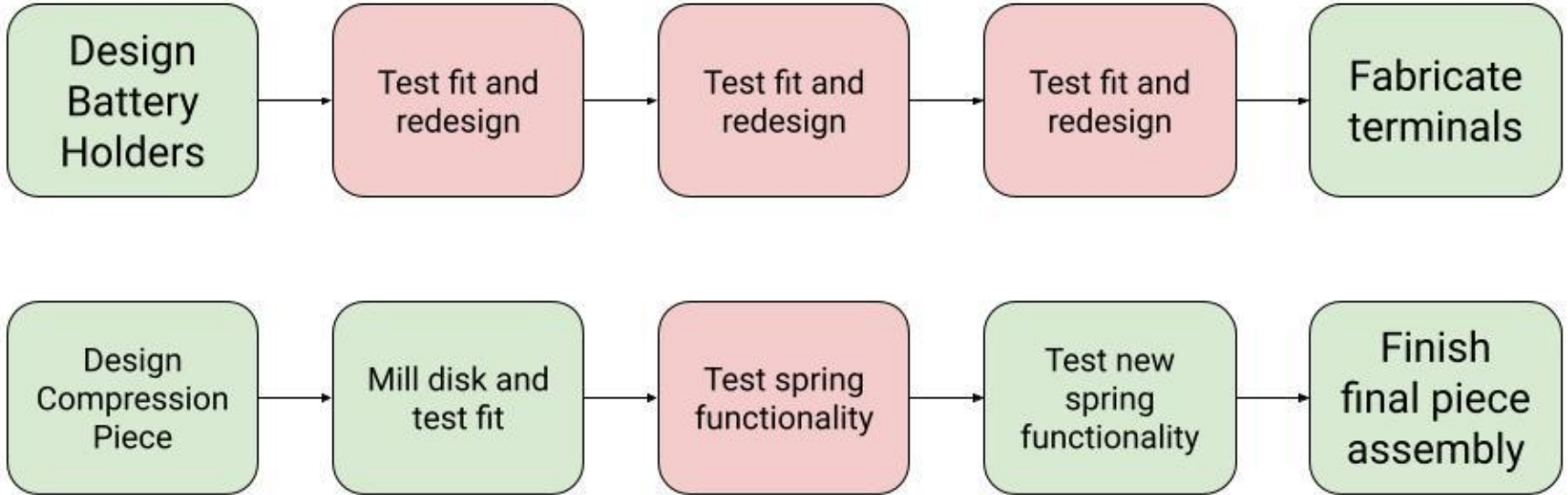


Assembly

Major Design Steps:



Other Design Processes:





Final Prototype





Final Prototype Specifications

Safety: Safe to handle and drink the water through straw

Energy Usage: 3.8 uses per full charge

Time: 34 Minutes, 54 Seconds

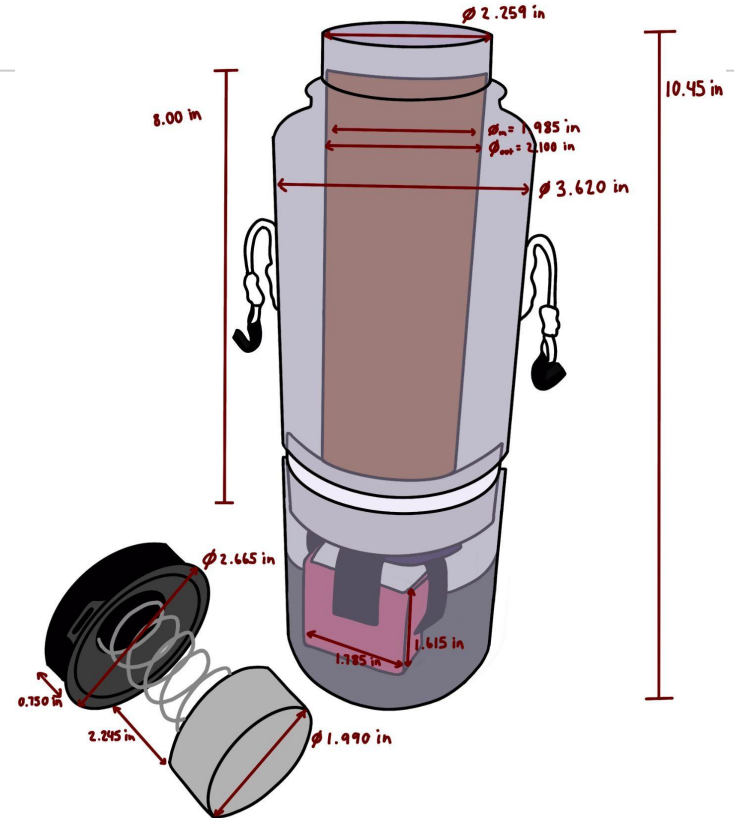
Volume: 105 mL water (105g snow).

Weight: 1.161 kg

Cost: 16.75\$

Durability: Functions in as low as -8°C

Materials: Tritan plastic shell, copper snow container, li-ion batteries, acrylic compression, and aluminum heat sink

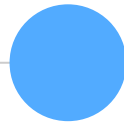




Calculated Efficiency

- Power $P = IV = 19.83W$
- Energy $E = 35.5kJ$
- Time $t = E/P = 1789s$ or **29 minutes, 49 seconds**
- Current $I = 2.71 A$; Battery Storage, $S = 6Ah$
- Circuit runtime $t = 7970s$ or **2 hours, 13 minutes**
- Water yield $V = 466mL$

But Does it *Actually* Melt Snow??



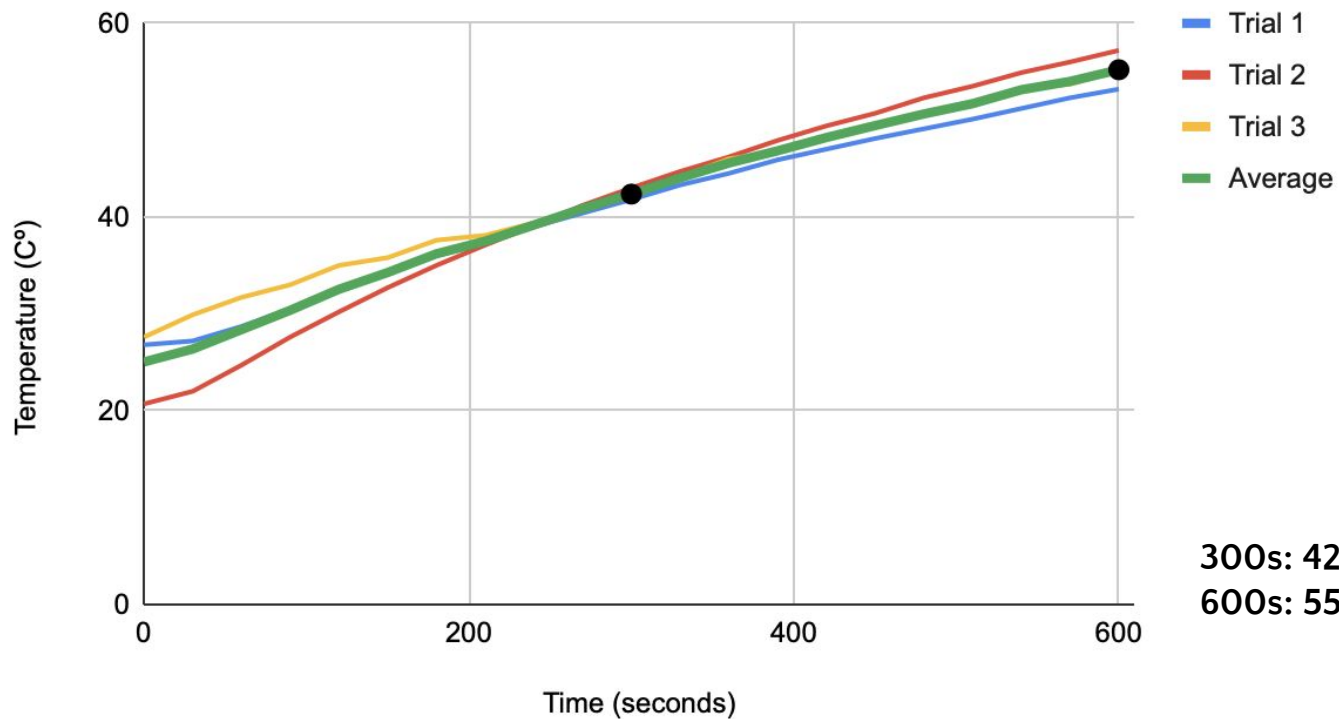
Yes!





Final Prototype Test Results

Time vs. Temperature



Capacity:
105g of
snow

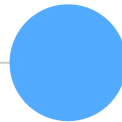
- Produces 105 mL of snow

5 Minutes
of
Preheating

- Reaches an average temperature of 42.4 C°

Average
Melt Time:
34.9
minutes

- 3.8 melts within one charge of the batteries



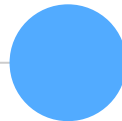


Ethics, Risks, & Sustainability

Lithium ion batteries: not providing own charger, going to put warning in package

Open wiring: could be dangerous

3D printed materials are not sustainable



Impact Scores

Part	Impact Score	Impact Score (with injection molding)
Cap and Battery Containers	8.06	0.0936
Nalgene Shell	0.1924	0.1924
PVC Pipe	0.096291	0.096291
Copper Pipe	0.8526	0.8526
Batteries	5.72	5.72
Acrylic	0.2128	0.10944
Wires and Copper Plates	0.5	0.5
Electric resistors	0.08464	0.08464
Total	15.718731	7.648971

51.3% decrease





Economics & Business Plan

Fixed Costs

Rent (Factory)	\$18,000
Leasing Equipment	\$5,000
Heat	\$2,000
Electricity	\$1,500
Advertising	\$5,000
Manufacturing	\$30,000
Insurance	\$2,500
Legal	\$2,000
Salary	\$40,000 (x4)
Total	\$226,000

\$18,834 monthly



Variable Costs

Item	Cost
Water bottle shell	$2 * \$1.38 = \mathbf{\$2.76}$
Copper piping	$0.392 \text{ kg} * \$6.50/\text{kg} = \mathbf{\$2.55}$
Batteries	$4 * \$2.60/\text{battery} = \mathbf{\$10.4}$
Resistors	$2 * \$0.07/\text{piece} = \mathbf{\$0.14}$
Switch	$\mathbf{\$0.30}/\text{piece}$
Wiring	$0.3 \text{ m} * \$0.20/\text{meter} = \mathbf{\$0.60}$
Total	\$16.75 / bottle



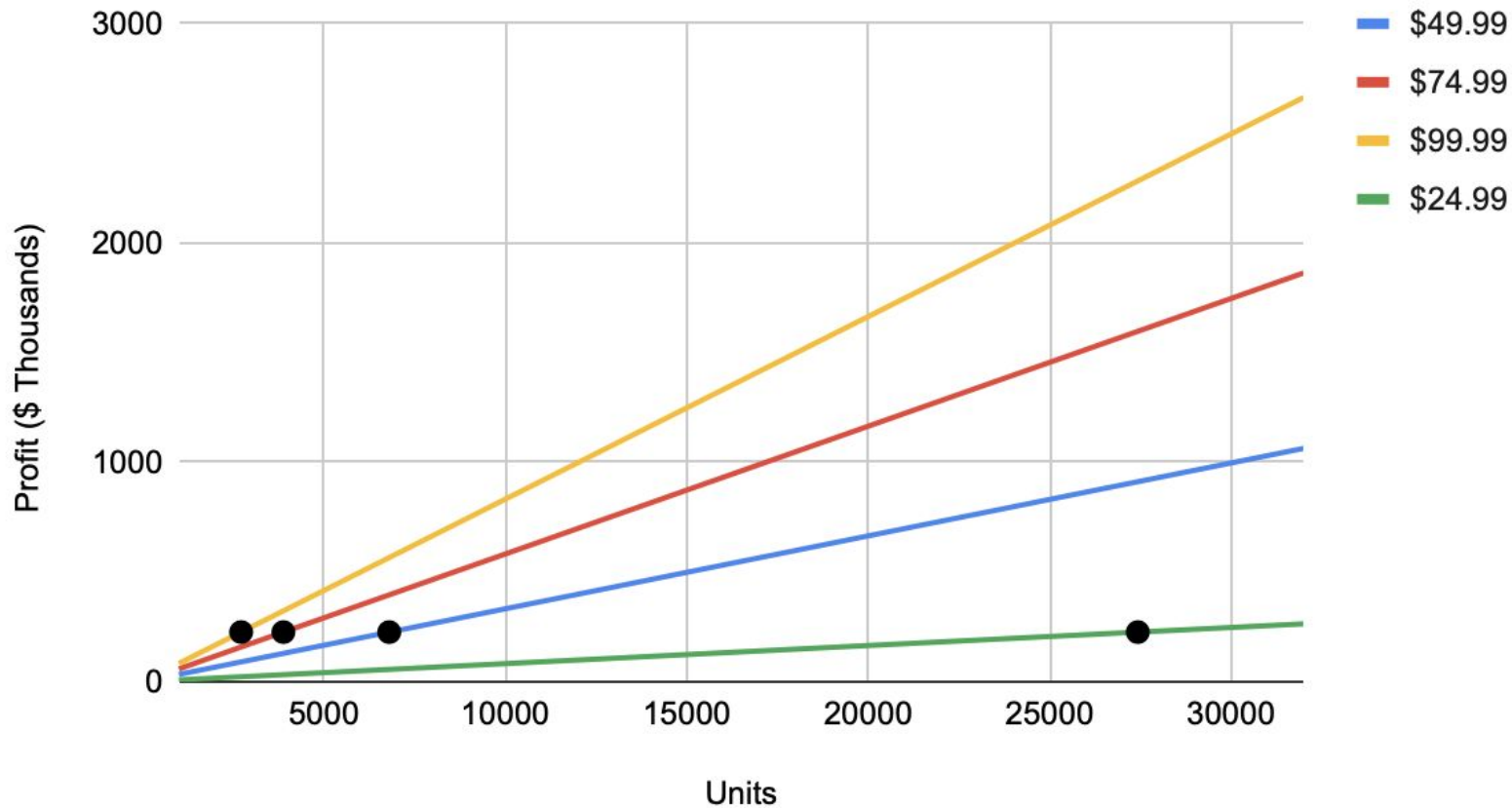
Breakeven Sales Volume

Cost (per bottle)	16.75
Total Market Size	26,870,000 (from market research)

Price per Board	Profit per Board	Breakeven Volume	Percent of Market
\$24.99	8.24	27,428	0.102%
\$49.99	33.25	6,797	0.025%
\$74.99	58.24	3,881	0.014%
\$99.99	83.24	2,716	0.010%

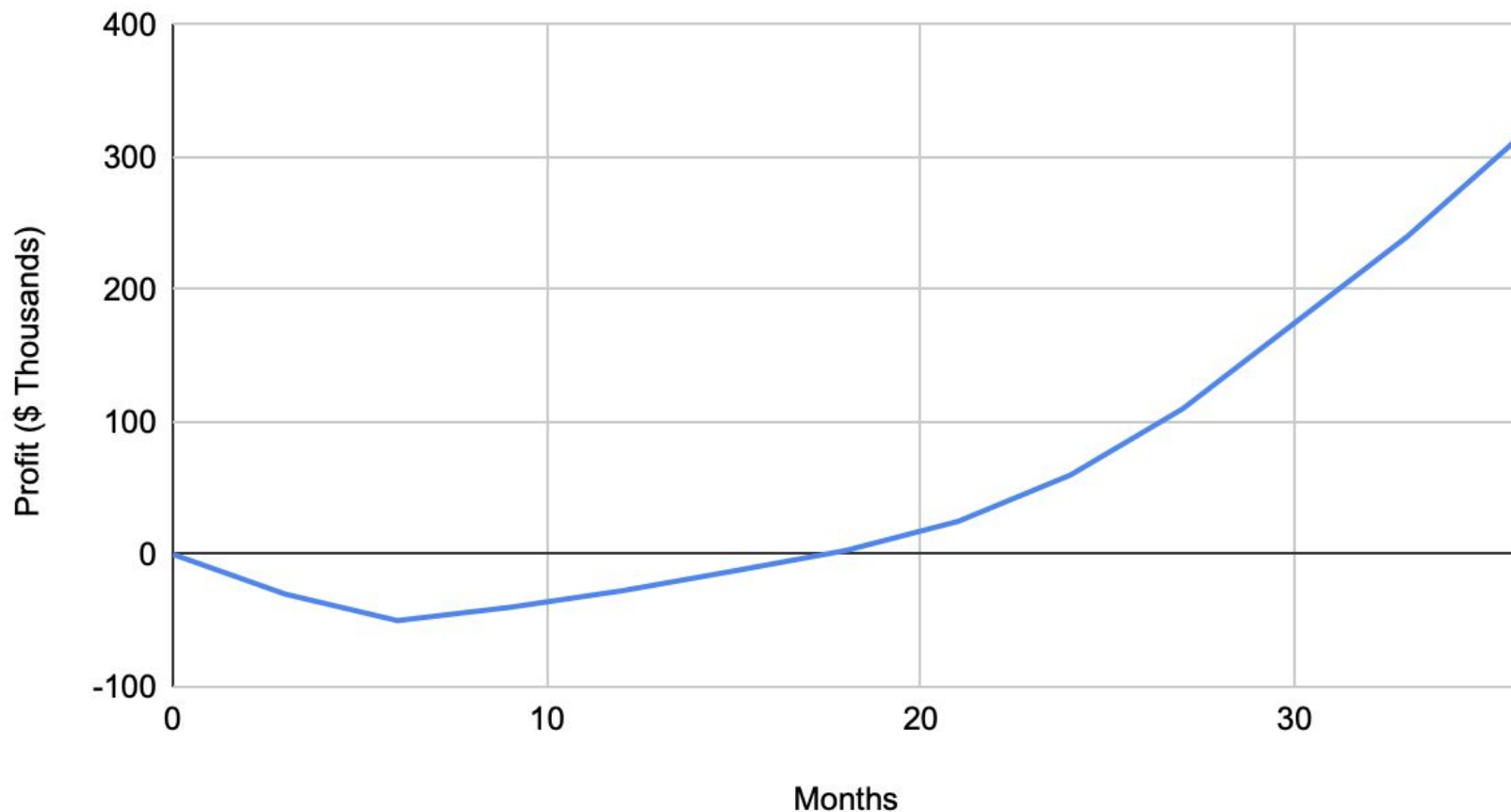


Breakeven Sales Volume












Cumulative Profit

Price: \$74.99



Business Canvas

<u>Key Partners</u>  Individuals Outdoor Equipment Retail Stores Ski Shops	<u>Key Activities</u>  Production Marketing Sales <u>Key Resources</u>  Materials <ul style="list-style-type: none"> - Resistors - Copper Pipe Labor	<u>Value Propositions</u>  Provides a compact, sustainable way to have continuous access to water in backcountry environments.	<u>Customer Relationship</u>  Surveys Free repairs if damaged. Free initial set of batteries. <u>Channels</u>  Retail Stores Online Ski Resorts	<u>Customer Segments</u>  Backcountry Skiers (4.5 million) Skiers and Snowboarders (20+ million) Campers and Hikers (50+ million)
<u>Cost Structure</u>  Manufacturing Shipping Marketing R & D		<u>Revenue Streams</u>  Sales Revenue from selling utility or design patent		

Funding

Personal Funding

Kickstarter Campaign



Exit Opportunities

Seeking complete buyout or royalty deal

In 2016, consumer products conglomerate Helen of Troy swooped in, acquiring Hydro Flask for about \$210 million.

Standard royalties range from 2-5%





Conclusion

Limitations

Small Volume

Slow Heating

Non Eco-Friendly Materials

Precarious Cap Fastening System



Future Design Plans

Sustainable Materials:
injection molding &
aluminum shell

Increase volume:
3 inch diameter
water container

**Increase speed and
longevity:** add batteries and
resistors

**Integrate
charging
capability**

With these design plans, we recommend that DCEF should pursue future development
Based on continued success in testing, we will consider patenting our design





Skills we learned

teamwork
soldering
conductivity transfer materials
milling
printing battery
power circuit
resistor testing
resistance
thermodynamics heat design



Acknowledgements

- Professor Snyder
- Joe Poissant
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- Machine shop instructors