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Abstract

Lipid nanoparticles (LNPs) encapsulate therapeutic nucleotides to protect their labile structure and facilitate cellular uptake. Conventionally, dynamic light scattering (DLS) is used to determine average LNP size and size distribution. The main drawback of DLS is that it is a batch analytical technique, limiting its effectiveness for highly polydisperse samples or those with multiple size populations. For these more heterogeneous samples, separations are required prior to size determination. Size exclusion chromatography (SEC) is often used to combat this shortcoming. However, the analysis of LNPs on commercial SEC columns is not ideal due to insufficient pore sizes, shear forces, and over-adsorption of LNPs onto the stationary phases. In this study, spongy monoliths were modified with polyethyleneimine (PEI), and reaction conditions were optimized, including PEI molecular weight, pH, reaction time, and the addition of a cross-linking step. Optimized conditions demonstrated a reduction in LNP over-adsorption, with the amount of sample required to saturate the monolith reduced to 40 µL, compared to 400 µL used for an SEC column. Two distinct distributions of LNPs were also selectively separated, with the later-eluting distribution possessing four times more cholesterol than the earlier-eluting one.

Introduction

What are LNPs?

- Drug delivery vesicles
- Composed of ionizable lipids, cholesterol, PEGylated lipids, and phospholipids^{1,2}

Drawbacks of previous separation methods that used Size Exclusion Chromatography (SEC)^{3,4}: • Conditioning and saturation of LNP on columns

• Secondary interaction between LNP and SEC columns



Figure 1. Monitored peak area of LNPs after consecutive injections on SEC column.

Why spongy monolith columns?⁵

- Low back pressure due to large pore size
- Modifiable with different functional groups
- Low adsorption due to low surface area

Why PEI?

- Decreases electrostatic interaction between LNP and column
- Used in capillary electrophoresis (CE) to separate proteins

Goal:



Methodology

Empty LNP Synthesis Procedures⁶

- 1. Reagent Preparation
- Ethanolic lipid mixture
- Aqueous buffer: 50 mM sodium acetate, no RNA cargo

2. Rapid Mixing: Pipette Technique

• 3:1 (aqueous : ethanolic)

3. Dialysis in PBS x3, MWCO: 10 kDa

NOTE: "Heavy"- LNP made by replacing DSPC with DSPC-d70.

Lipid Mixture Component	Stock Solutions		Working Mixture			
	mg/ml	MW	Molar Ratio	mg	Required Volume	
SM-102	100	710.2	50	3.55	35 μl	
1,2-DSPC	25	790.2	10	0.79	32 μl	
Cholesterol	5	386.7	38.5	1.48	296 µl	
DMG-PEG(2000)	1	2,526	1.5	0.38	378 μl	
Absolute ethanol					259 μl	
Total				6.20	1 ml	

Figure 3: Ethanolic Lipid Mixture Preparation

Optimization of Polyethyleneimine Functionalized Spongy Monoliths for Lipid Nanoparticle Separations Using Liquid Chromatography – Mass Spectrometry

Brady Drennan¹, Phat Dinh¹, Rebecca Taylor¹, Kevin A. Schug¹, Samuel H. Yang² ¹Department of Chemistry and Biochemistry, The University of Texas at Arlington, TX, USA ²Synthetic Molecule Pharmaceutical Sciences, Genentech, San Francisco, CA, USA

PEI Functionalized Monoliths General Synthesis Procedures







poly(ethylene-co-glycidyl methacrylate) (PEGM) Amount of Epoxy Group: 12%



Simultaneous Separations of RNA and Lipids!



Results



Figure 4: LNP adsorption on 600 Da functionalized monolith, 24 hr reaction time



Figure 5: LNP adsorption on 2 kDa functionalized monolith, 24 hr reaction time



Figure 6: LNP adsorption on 2 kDa functionalized monolith, 24 hr reaction time, crosslinked with EDGE on PDA

Column:

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2	timo

600 MW PEI Modified Monolith (4.6 mm i.d. x 50 mm, Pore Size: 30 μm) **Reaction Conditions:** 7% PEI, 40°C, <mark>24h</mark> Mobile Phase: A: 50 mM Ammonium Acetate **Injection Volume:** 10 μL, neat Time Program: 100% A, Isocratic (7 min) Flow Rate: 0.50 mL/min **Detection:** PDA, 254 nm



Column:

2 kDa PEI Modified Monolith (4.6 mm i.d. x 50 mm, Pore Size: 30 μm) **Reaction Conditions:** 7% PEI, 40°C, <mark>24h</mark> **Mobile Phase:** A: 50 mM Ammonium Acetate **Injection Volume:** 10 μL, neat **Time Program:** 100% A, Isocratic (10 min) Flow Rate: 0.50 mL/min **Detection:** PDA, 254 nm

Column:

PDA, 254 nm

2 kDa MW, Cross-linked PEI Modified Monolith (4.6 mm i.d. x 50 mm, Pore Size:30 μm) **Reaction Conditions:** 7% PEI, 0.1% TEA (pH 11), 10 mL 40°C, 24hr →<mark>70% EDGE, 0.1% TEA (pH</mark> 11), MeOH, 5mL Mobile Phase: A: 0.1% FA, pH ~3 **Injection Volume:** 10 μL, neat **Time Program:** 100% A, Isocratic (7 min) Flow Rate: 0.50 mL/min **Detection:**





Conclusions

- reduction of LNP adsorption onto the stationary phase.
- done on LC, ideal for high throughput experiments.
- quality control purposes.

Future Works

- Optimization of endcapping step to increase surface coverage.

References

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- 2. Hou et al., Nat. Rev. Mater. 2021, 6, 1078-1094.
- 3. Zhang et al., Anal. Chem. 2012, 84, 6088–6096.
- Kubota et al., *Nat. Sci. Rep.* **2017**, 7, 178.

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• PEI molecular weight, pH, reaction time, and addition of a cross-linking step all contributed to the

• Two distinct compositional distributions of LNP were observed and separated on the monolith, with the later-eluting distribution possessing four times more cholesterol than the earlier-eluting one.

10 μL, neat

Flow Rate:

0.40 mL/min

PDA, 254 nm

Detection:

Time Program:

100% A, Isocratic (20 min)

1Q-MS, SIM (+); m/z 369, 711, 791

• Separations of LNP compositional distributions have only been done on CE, and this fast separation is

• Coupling the LC with MS is also very common and easy, ideal for optimization of LNP formulations and

Cholesterol

(m/z 369)

SM-102 (m/z 711)

DSPC (m/z 791)

DSPC-d70

(m/z 861)

Column characterizations using elemental analysis, frontal analysis, and scanning electron microscope.

• Profile retention with an analyte test mix that is composed of RNAs, proteins, and small molecules.

4. Grabielle-Madelmont et al., J Biochem Biophys Methods. 2003, 56, 189-217. 6. LipidLaunch LNP-102 Exploration Kit, Caymen Chemical, 2024.



