

Running Head: TRANSFER IN SPEECH MOTOR LEARNING

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Does voicing affect patterns of transfer in non-native cluster learning?

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ABSTRACT

Purpose. Previous studies have demonstrated that speakers can learn novel speech sequences, although the content and specificity of the learned speech-motor representations remain incompletely understood. We investigated these representations by examining transfer of learning in the context of non-native consonant clusters. Specifically, we investigated whether American English speakers who learn to produce either voiced or voiceless stop-stop clusters (e.g. /gd/ or /kt/) exhibit transfer to the other voicing pattern.

Method. Each participant (n = 34) was trained on disyllabic nonwords beginning with either voiced (/gd/, /db/, /gb/) or voiceless (/kt/, /kp/, /tp/) onset consonant clusters (e.g., /gdimu/, /ktaksnæm/) in a practice-based speech motor learning paradigm. All participants were tested on both voiced and voiceless clusters at baseline (prior to practice) and in two retention sessions (20 minutes and 2 days after practice). We compared changes in cluster accuracy and burst-to-burst duration between baseline and each retention session to evaluate learning (performance on the trained clusters) and transfer (performance on the untrained clusters).

Results. Participants in both training conditions improved with respect to cluster accuracy and burst-to-burst duration for the clusters they practiced on. A bidirectional transfer pattern was found, such that participants also improved the cluster accuracy and burst-to-burst duration for the clusters with the other untrained voicing pattern. Post hoc analyses also revealed that improvement the production of untrained stop-fricative clusters that originally were added as filler items.

Conclusions. Our findings suggest the learned speech motor representations may encode the information about the coordination of oral articulators for stop-stop clusters independently from information about the coordination of oral and laryngeal articulators.

62 KEYWORDS: Speech motor learning, non-native clusters, transfer of learning

63 **Introduction**

64 Speech production is a complex motor behavior that involves precise spatiotemporal
65 control and coordination of the speech articulators to produce linguistically meaningful
66 sequences. While executing the speech motor sequences in one's native language may be
67 effortless, it can be more difficult to learn to produce novel sequences. Understanding how this
68 learning occurs can provide insight into understanding speech motor learning more generally.
69 Previous studies have investigated speech motor learning in neurotypical adult speakers with
70 various non-native speech targets including singleton consonants ([Katz & Mehta, 2015](#); [Levitt &
71 Katz, 2007](#)), consonant clusters ([Buchwald et al., 2019](#); [Segawa et al., 2019](#); [Segawa et al., 2015](#);
72 [Steinberg Lowe & Buchwald, 2017](#)), and vowels ([Carey et al., 2017](#); [Kartushina et al., 2015](#);
73 [Kartushina et al., 2016](#); [Kartushina & Martin, 2019](#); [Li et al., 2019](#)). While these studies have
74 consistently reported improvement in the production of the trained non-native speech targets, the
75 content and specificity of these learned speech motor representations remain incompletely
76 understood.

77 Given that the specificity of speech sound representations cannot be understood by
78 examining improvement on trained targets alone, the extent to which the learning transfers to
79 other (untrained but related) speech motor targets has been used to understand what is encoded in
80 the learned speech motor representation ([Maas et al., 2008](#)). When transfer occurs, we may
81 assume that the representations governing the production of the two items share enough content
82 to allow the learning to affect both items. Understanding the patterns of transfer can then be used
83 to enhance the effectiveness and efficiency of speech motor learning-based treatment by
84 optimizing the selection of training targets to have the broadest improvement. The aim of the

85 present study is to evaluate whether voiced and voiceless non-native consonant clusters share the
86 same learned representation. We trained neurotypical adult speakers of American English on
87 either voiced or voiceless stop-stop clusters (e.g., voiced: /gd/ as in /gdi.vu/; voiceless: /kt/ as in
88 /kta.mi/), and examined their production of the trained items, generalization to untrained items
89 containing the trained cluster, and transfer to the other untrained voicing category. In the
90 following section, we describe how using a transfer paradigm in this context may allow us to
91 better understand speech motor representations.

92 *Transfer in speech motor learning*

93 In this paper, we use the term *generalization* to refer to the ability to produce the same
94 learned speech sound sequence (for example, non-native consonant cluster) in a novel word, and
95 we use the term *transfer* to refer to the ability to produce an untrained speech sound sequence. In
96 previous studies examining transfer of learning, varying approaches have been used to examine
97 the extent to which learning on one item transfers to performance on another item. In one set of
98 studies that focuses on speech sensorimotor adaptation ([e.g., Houde & Jordan, 1998](#)), speakers
99 are asked to produce a target speech sound and are provided with real-time sensory feedback
100 (e.g., auditory or somatosensory) of their own production. A perturbation is introduced in either
101 the auditory or somatosensory feedback, and learning is operationalized as the extent to which
102 speakers adapt to the perturbation. In this paradigm, transfer is assessed based on the amount of
103 adaptation found on untrained speech sounds when the perturbation is removed. In many studies,
104 transfer was found to be dependent on acoustic or articulatory similarity between trained and
105 untrained vowels ([Cai et al., 2010](#); [Caudrelier et al., 2018](#); [Houde & Jordan, 1998](#); [Rochet-](#)
106 [Capellan et al., 2012](#); [but see Tremblay et al., 2008](#)), suggesting that the specific acoustic and

107 articulatory information of the trained vowel is encoded in the learned representation after
108 sensorimotor adaptation.

109 In another set of studies targeting speech motor treatment in individuals with apraxia of
110 speech ([Austermann Hula et al., 2008](#); [Ballard, 2001](#); [Ballard et al., 2007](#); [Knock et al., 2000](#);
111 [Wambaugh et al., 1998](#)), speakers receive treatment targeting specific speech sounds and then
112 researchers examine whether they improve at producing those sounds, and whether the
113 improvement transfers to untreated sounds. The preliminary findings from this domain indicate
114 that training sounds involving one manner of articulation (e.g., stops) can transfer to other
115 sounds in that class but not to sounds involving a different manner of articulation (e.g.,
116 fricatives) ([Ballard et al., 2007](#); [Knock et al., 2000](#); [Wambaugh et al., 1998](#)). The results have
117 been interpreted as indicating that transfer does not occur across different manners of
118 articulation, and therefore that speech motor representations of consonants encode manner.
119 However, most studies have primarily examined transfer across different manners of articulation;
120 the degree to which transfer can occur between different voicing categories with the same
121 manner of articulation remains incompletely understood.

122 Taken together, the above studies suggest that there are clear constraints on how transfer
123 occurs within speech motor learning, and these are taken to reflect the nature of the learned
124 representations. To the best of our knowledge, whether transfer can occur between voicing
125 categories has not been explicitly examined. Therefore, the current study aims to address this
126 question in the context of non-native consonant cluster learning.

127 *Non-native consonant cluster production and learning*

128 The successful production of onset consonant clusters is characterized by a precise
129 gestural coordination pattern among the articulators involved ([Browman & Goldstein, 1988](#),

130 [1995](#); [Byrd, 1996](#)) although the exact coordination pattern differs across consonant types and
131 languages ([Chitoran et al., 2002](#); [Marin & Pouplier, 2010](#); [Pastätter & Pouplier, 2017](#); [Pouplier et](#)
132 [al., 2017](#)). In terms of voicing control in consonant clusters, the gesture of the oral articulators
133 needs to be tightly coordinated with the gesture of laryngeal articulator in order to manifest the
134 correct voicing pattern ([Bombien & Hoole, 2013](#); [Hoole & Bombien, 2014](#); [Hoole & Bombien,](#)
135 [2017](#); [Löfqvist, 1980](#); [Löfqvist & Yoshioka, 1980, 1984](#)). While onset consonant clusters are
136 permitted in English ([Marin & Pouplier, 2010](#)), stop-stop clusters are phonotactically illegal in
137 syllable initial position. In their study on non-native onset cluster production with American
138 English speakers, [Davidson \(2010\)](#) reported that the most frequent error type in producing stop-
139 stop onset clusters is vowel epenthesis in between the two consonants. This error is further
140 thought to arise due to the mis-timing of the gestural coordination of individual consonant
141 productions. Thus, the gestural timing between the articulators may represent the potential
142 phonetic target to learn for American English speakers.

143 Previous studies of non-native cluster learning have suggested that learning occurs at the
144 level of non-native clusters instead of at the item level ([Buchwald et al., 2019](#); [Segawa et al.,](#)
145 [2019](#)). For example, [Buchwald et al. \(2019\)](#) investigated learning on a wide range of non-native
146 onset clusters (e.g., /zb/, /vm/) embedded in disyllabic nonwords (e.g., /zbu.kip/, /vmæ.ki/) in
147 adult American English speakers without impairment as part of a larger study on
148 neuromodulation. The behavioral results of their study indicated that participants who were
149 trained to produce onset clusters in four nonwords showed increased accuracy of the trained
150 onset clusters in both the trained nonwords and untrained nonwords that contained the trained
151 clusters. This suggests that speakers learn to produce the non-native cluster, not just a specific
152 item ([also see Segawa et al., 2019](#)).

153 While the above studies demonstrated training on an onset consonant cluster in some
154 nonwords can generalize to other nonwords with the same cluster, the extent to which learning to
155 produce a novel onset consonant cluster can transfer to other untrained non-native consonant
156 clusters remains largely unexplored. We explore this context with respect to clusters that involve
157 a non-native onset consonant sequence in English (stop-stop clusters) and differ in their voicing
158 status. Thus, the oral-to-oral articulatory coordination for the two cluster types are similar, but
159 they involve a different oral-to-laryngeal coordination. The next section outlines our approach
160 and the specific research questions that motivated our experimental work.

161 *The current study: Transfer of learning across voicing categories in stop-stop onset clusters*

162 The current study aimed to investigate whether transfer of learning can occur across
163 voicing categories. In particular, we trained speakers to produce items beginning with either
164 voiced stop-stop clusters (/gd/, /gb/, /db/) or voiceless stop-stop clusters (/kt/, /kp/, /tp/). We used
165 a practice-based speech motor learning paradigm that included a pre-practice component, in
166 which participants received general instructions on how to produce consonant clusters so they
167 knew what the target was during practice, and a practice component based on parameters
168 reported to enhance motor learning ([Maas et al., 2008](#)). Participants were tested on both sets of
169 clusters at baseline and again at two retention points. Within each trained cluster, we trained on
170 some nonwords and tested on others to explicitly replicate the finding that training on non-native
171 clusters in some nonwords generalizes to the production of the same clusters in untrained
172 nonwords (research question 1 below). Our primary focus was to test whether learning one class
173 of stop-stop cluster (voiced or voiceless) can transfer to the other class (research question 2
174 below). If learned representations encode the coordination pattern between oral-to-oral
175 articulators of the clusters regardless of voicing, we would expect a bidirectional transfer pattern,

176 with each training group improving at both types of clusters. We would take this finding to
177 indicate that the representation of the speech-motor plan for producing stop-stop clusters encodes
178 information about oral-to-oral articulator coordination separately from information about the
179 laryngeal articulators and the oral-laryngeal coordination; thus, what is learned about the oral
180 articulators can transfer across these categories. Conversely, if the coordination pattern between
181 oral-to-oral articulators is encoded together with the information regarding the laryngeal
182 articulators, we would not expect transfer between voicing categories.

183 Another factor that may affect transfer of learning is the complexity of speech motor
184 representations, with the idea that learning more complex patterns may transfer to the less
185 complex ones, but not vice versa ([Maas et al., 2008](#)). While complexity has been investigated
186 often in studies of speech motor control ([Riecker et al., 2008](#); [Sadagopan & Smith, 2008](#)),
187 relatively little work explicitly addressing how complexity interacts with transfer of learning.
188 Within this narrower domain, the effect of complexity has primarily been investigated in
189 individuals with acquired apraxia of speech, and has yielded equivocal findings ([Maas et al.,](#)
190 [2002](#); [Schneider & Frens, 2005](#)), although we note that the idea of training more complex targets
191 to promote transfer of learning has been influential in other domains involving speech and
192 language rehabilitation ([e.g., Thompson et al., 2003](#)). Thus, we considered the possibility that
193 complexity would affect transfer. We considered voiced clusters to be more complex than their
194 voiceless counterparts for both phonological and phonetic reasons. Phonologically, voiceless
195 clusters are considered less *marked* based on their cross-linguistic distribution ([Morelli, 1999](#));
196 the existence of voiced clusters in a language predicts the existence of voiceless counterparts,
197 whereas the reverse is not true. Phonetically, aerodynamic studies have suggested that it is
198 difficult to maintain phonation during closure as required in the production of voiced stop-stop

199 clusters, whereas the production of voiceless stop-stop clusters does not require the phonation
200 during closure ([Kawasaki-Fukumori & Ohala, 1997](#); [Ohala, 1983, 1997](#)). In addition, previous
201 studies on non-native cluster production have reported lower accuracy for voiced stop-stop
202 clusters than voiceless stop-stop clusters ([Davidson, 2006, 2010](#); [Wilson et al., 2014](#)). Thus, if
203 complexity plays a role in transfer of learning, we would expect to see an asymmetrical transfer
204 pattern, with learning on the more complex voiced clusters transferring to untrained voiceless
205 clusters more than training on voiceless clusters would transfer to the voiced clusters (research
206 question 3 below).

207 In summary, the present study was designed to address the following questions:

208 1) Does training on voiced or voiceless stop-stop clusters in some nonwords generalize to
209 untrained nonwords that contain the trained clusters?

210 2) Does training on voiced or voiceless stop-stop clusters transfer to nonwords that
211 contain clusters with the untrained voicing specification?

212 3) Is there a difference in the magnitude of the transfer effect when training on voiced
213 stop-stop clusters vs. voiceless stop-stop clusters?

214 We note here that we included a smaller number of additional non-native clusters as filler
215 items (stop-fricative onset clusters) that were not initially intended to be part of these research
216 questions. Based on the findings of the primary questions, we also analyzed changes in
217 production on these clusters as well, as described in the methods and results.

218 **Methods**

219

220 Participants

221 Thirty-four neurotypical adult participants (11M, 23F; mean age = 23.8 yrs) completed
222 the study. All participants were native speakers of American English. Participants were excluded

223 if they reported a history of speech, hearing, or neurological disorder; if they were familiar with
224 languages that contained stop-stop clusters that are used in this study, such as Russian, Polish,
225 Czech, Greek, Arabic, and Hebrew; or if they had any prior training in phonetics or speech
226 science. All participants reported normal or corrected-to-normal vision and all passed an oral-
227 motor examination and a pure-tone hearing screening (25 dB at 500 Hz, 1000 Hz, 2000 Hz, and
228 4000 Hz). Informed consent was obtained according to the NYU institutional review board.
229 Participants received compensation (\$25) at the end of the second day of the experiment. An
230 additional eleven adult participants were initially consented but did not complete the entire
231 experiment: seven had failed to disclose in email screening that they met exclusion criteria (two
232 for language background requirement and five for history of speech disorders), technical issues
233 with computer software ruled out three participants, and one failed to return for the second
234 retention session.

235 Speech stimuli

236 The target stimuli were disyllabic nonwords beginning with either voiced stop-stop or
237 voiceless stop-stop onset clusters (e.g., /gdum.prid/, /ktak.snæm/; See Appendix A for full list of
238 stimulus words). Six target clusters were used: three voiced stop-stop clusters (/gd/, /gb/, /db/),
239 and three voiceless stop-stop clusters (/kt/, /kp/, /tp/). Eight distinct nonwords were recorded for
240 each of these six clusters. The syllable shape for each target nonword varied with respect to its
241 CV (consonant-vowel) structure, and the nucleus of the first (stressed) syllable was either /i/, /a/,
242 or /u/. We also included 27 filler nonword stimuli during baseline and retention sessions to
243 increase the variability of the task, including items with singleton onsets, phonotactically legal
244 consonants clusters (e.g., /sn/, /sm/), and phonotactically illegal stop-fricative onset clusters (e.g.,
245 /gz/, /kf/) (See Appendix A2). The phonotactically illegal stop-fricative stimuli were designed to

246 match the stop-stop items with respect to syllable structure and place of articulation of the
247 consonants.

248 All speech stimuli were recorded by a phonetically-trained Polish-American English
249 simultaneous bilingual speaker using a Shure SM-10 head-mounted microphone attached to a
250 Marantz PMD660 digital recorder. All sound files were spliced to leave 60 ms of silence at the
251 onset of each item. The files were then down-sampled to 22050 Hz and normalized to the mean
252 amplitude of all sound files using Praat ([Boersma & Weenink, 2019](#)). Orthographic versions of
253 the nonwords were created according to American English orthography and were verified by
254 native speakers of American English to ensure they elicited the correct grapheme-to-phoneme
255 correspondences.

256 Procedure

257 All components of the experiment took place in a sound-attenuated testing room.
258 Participants were seated in front of a computer and their productions were recorded using a
259 Shure BETA 58A microphone in a desktop microphone stand connected to the Marantz PMD660
260 digital recorder. The experiment was implemented in PsychoPy ([Pierce, 2007](#)). The overall
261 structure of the procedure is presented in Figure 1. Participants were randomly assigned to either
262 the voiced or voiceless cluster training group prior to beginning the study. We first describe the
263 components of the speech motor learning paradigm, and then the additional tasks that were
264 performed.

265 *Baseline.* The baseline session began after participants were consented. During the
266 baseline, participants repeated the items described above that were presented both auditorily and
267 orthographically. Each trial began with a fixation cross for 250 ms, followed by a blank screen
268 for 150 ms. The orthography was then presented and remained on the screen for 2050 ms. The

269 auditory model began 50 ms after the onset of the orthography. The screen then remained blank
270 until the onset of the fixation cross for the next trial. Participants were instructed to respond as
271 soon as they were ready after the auditory model was finished playing. The participants produced
272 all eight nonwords per cluster (48 unique nonwords) twice each. In addition, participants
273 produced the 27 filler words twice each. The stimuli were randomized and presented in two
274 blocks. The baseline session lasted approximately 15 minutes with no feedback provided.

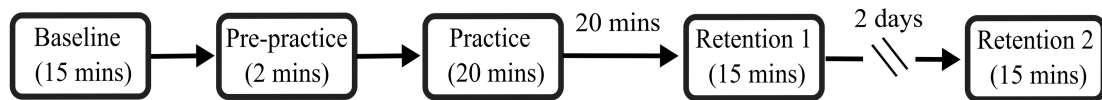
275 *Pre-practice.* The pre-practice began immediately after the baseline session. The goal of
276 the pre-practice was to ensure that participants understood the targets they were supposed to
277 practice. First, the idea of how clusters contrast with singletons was introduced using the
278 example word pair “bleed” and “believe.” Then participants were presented with two items with
279 non-native clusters that were not part of the present study (/ftɑ.næd/, /fmi.du/) and asked to
280 produce them twice each. After each repetition, we reiterated that the onset consonant clusters
281 should be produced with the consonant sounds ‘together,’ without putting a vowel in between the
282 two consonant sounds. The pre-practice session lasted approximately 2 minutes.

283 *Practice.* During the practice session, participants were instructed to use their pre-
284 practice training to repeat nonwords following simultaneous auditory and orthographic models,
285 with the same timing as the baseline session. Participants produced exclusively voiced or
286 voiceless stop-stop sequences depending on their random group assignment. Each participant
287 repeated 4 nonwords per target stop-stop cluster ten times each (120 total). The target nonwords
288 were counterbalanced across participants within each of the practice conditions, such that half of
289 the participants were trained on one half of the nonwords and the other half on the second half of
290 the nonwords. In addition, participants produced a total of 60 additional phonotactically-legal
291 nonwords with singleton onsets (i.e., /r/, /l/, /w/) and legal English onset clusters (i.e., /bl/, /sm/,

292 /fr/). The practice session was structured to be consistent with several principles of motor
293 learning that enhance learning ([Maas et al., 2008](#)). In particular, we included a large number of
294 trials and the stop-stop clusters were presented in variable phonetic contexts. In addition, the
295 stimuli were pseudo-randomized to ensure that no same target cluster was presented in
296 succession and that no nonword occurred twice within three trials. Because of the difficulty of
297 perceiving these clusters for speakers of languages that do not contain the clusters ([Davidson,](#)
298 [2006, 2007](#)), we did not provide any feedback regarding the production accuracy to the
299 participants during the practice session. The practice session lasted approximately 20 minutes.

300 *Retention sessions.* The first retention (R1) and the second retention (R2) were structured
301 identically to the baseline session. The first retention took place 20 minutes after the practice
302 session, with a series of tasks performed during this time (see below). Participants returned to the
303 lab two days after the first session for R2. As in the baseline, no feedback was provided
304 regarding production accuracy. Each retention session lasted approximately 15 minutes.

305 *Additional tasks.* Prior to the baseline, participants were given verbal (i.e., forward and
306 backward digit span) and visuo-spatial (forward and backward block span) working memory
307 tasks. These data were not analyzed in the current study. To ensure at least 20 minutes passed
308 between the practice and retention sessions, we designed a small battery of tasks to be given
309 during this time. Participants were given the pure-tone hearing screening test described in the
310 Participants section. In addition, the diadochokinetic (DDK) syllable repetition task as well as an
311 oral-motor examination was performed to ensure participants' oral-motor abilities were within
312 functional limits.



313

314

Figure 1 A schematic representing the procedure of the training paradigm

315 Data analysis

316

317 *Cluster accuracy*

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For each participant, the full set of recordings were divided into smaller units and

319

randomized for the purpose of blinding the raters to the experimental session. The recordings

320

were coded by two raters who were blind to the participant's training conditions (i.e., voiced or

321

voiceless) and to the experimental sessions (i.e., baseline, R1, and R2). All recordings were

322

coded using Praat ([Boersma & Weenink, 2019](#)). For cluster accuracy, the most common

323

participant error involves vowel epenthesis (e.g., /gbimu/ → [gəbimu]) ([Wilson et al., 2014](#)).

324

Given the aforementioned difficulty of accurately perceiving these sequences, all accuracy

325

measures were based on the presence of a vowel in the acoustic record. Following [Wilson et al.](#)

326

([2014](#)) and [Buchwald et al. \(2019\)](#), the presence of a vowel was determined based on two

327

criteria: 1) the presence of (at least) two repetitive vocoid cycles in the acoustic waveform; and

328

2) the presence of higher formant structures (e.g., F2 and F3) in the spectrogram. Figure 2

329

depicts two productions of the first syllable in [gbimu], produced without (Figure 2A) and with

330

an epenthetic vowel (Figure 2B).

331

Other error types, such as deletion (e.g. /gbimu/ → [bimu]), substitution (e.g. /gbimu/ →

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[grimu]), and metathesis (e.g., /gbimu/ → [bgimu]) and voicing (/gbimu/ → [kpimu]) were

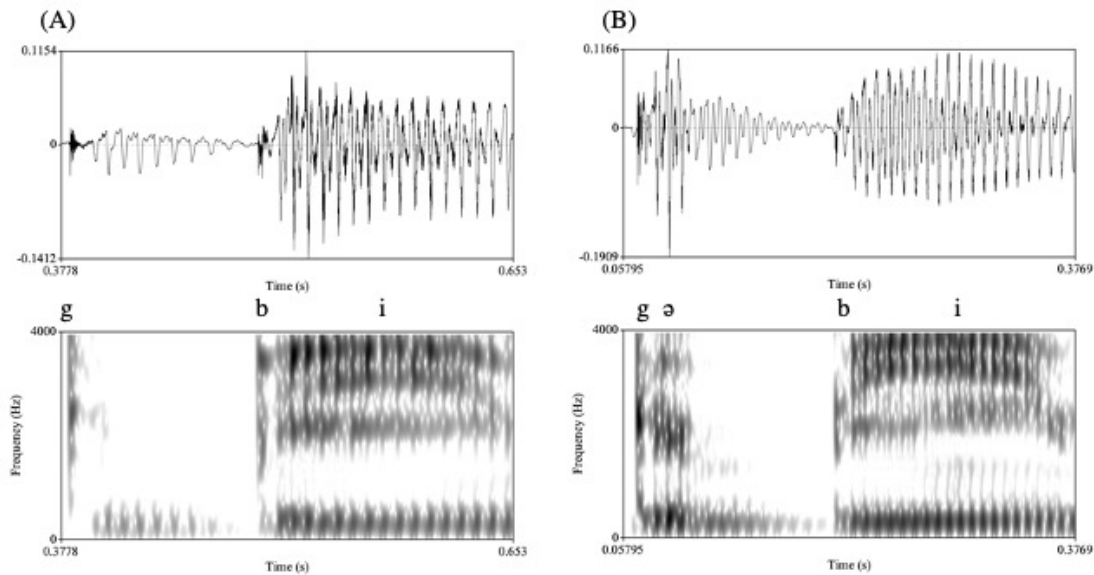
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determined based on a combination of perception and the acoustic record. Cluster accuracy was

334

coded as binary, but the items with other errors were excluded from additional analyses

335 described below. Inter-rater reliability was evaluated on 20% of the data coded by two
 336 independent raters and the point-to-point inter-rater agreement was 91%.

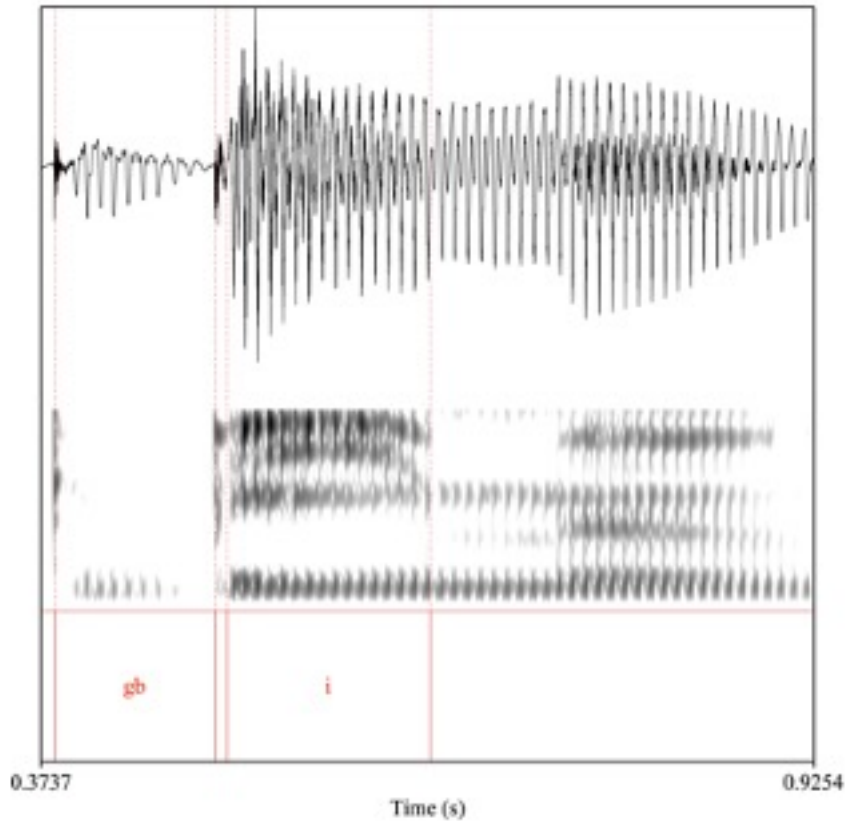


337
 338 Figure 2. Acoustic waveform and spectrogram of the [gbi] portion in two tokens of [gbimu]. (A)
 339 The token was produced without an epenthetic vowel. (B) The token was produced with an
 340 epenthetic vowel.

341 *Burst-to-burst duration*

342 Burst-to-burst duration of the stop-stop cluster was measured to examine whether there
 343 was a gradual shortening towards a more target-like production based on the training. Only
 344 clusters that were either produced correctly or produced with an epenthetic vowel were included
 345 in the analysis. We included all tokens where the speaker produced the two consonants at the
 346 beginning of the word for two reasons. First, in producing voiceless stop-stop clusters, a speaker
 347 may produce the oral articulator patterns associated with an epenthetic vowel, but an absence of
 348 phonation would lead this to be unobservable on the acoustic record. In addition, we are using

349 burst-to-burst duration as a continuous measure to evaluate changes in motor acuity, and we
350 want to include the full range of coordination among the oral articulators to determine whether
351 improvement is observed rather than treat this duration as part of a categorical measure. The
352 burst-to-burst duration measured the onset of the acoustic burst of the first stop to the onset of
353 the acoustic burst of the second stop. The onset of the burst was defined as the first zero crossing
354 point after the first trough of the acoustic burst. Since it is common for velar stops to have more
355 than one visible acoustic burst ([Repp & Lin, 1989](#)), the last acoustic burst was used. Inter-rater
356 reliability was evaluated on 20% of the data coded by two independent raters, with agreement
357 evaluated based on whether the two measurements were within 10 milliseconds (point-to-point
358 inter-rater agreement: 96%). In addition, because participants produced the nonwords repetitively
359 through the whole experiment, they become more familiar with the nonwords. Thus, a change in
360 burst-to-burst duration could also come from a global increase in the speaking rate. To determine
361 whether the burst-to-burst duration changes came from rate changes, we also measured the
362 duration of the stressed vowel (i.e., the vowel in the first syllable of our disyllabic stimuli) as a
363 proxy for speaking rate, as shown in Figure 3.



364

365 Figure 3. The coding of burst-to-burst duration and vowel duration in Praat. This is the same
366 token as shown in Figure (2A). The onset of the burst was defined as the zero crossing point after
367 the first trough on the waveform.

368 Statistical analysis

369 We evaluated speech motor learning by comparing performance for each retention
370 session to the baseline. Separate statistical models were built to analyze cluster accuracy as well
371 as burst-to-burst duration. Within each model, the factor of Training encoded items as Trained
372 (specific tokens used in Practice session), Generalization (untrained items beginning with trained
373 cluster), Transfer (items beginning with untrained clusters). All statistical analyses were
374 conducted in R ([R Core Team, 2017](#)). Linear mixed-effects models were implemented by using

375 the *lme4* package ([Bates et al., 2015](#)). Data organization and plotting of the results were done by
376 packages *tidyr* ([Wickham & Henry, 2019](#)), *dplyr* ([Wickham et al., 2019](#)), and *ggplot2* ([Wickham,](#)
377 [2016](#)). Cluster accuracy was evaluated using logistic mixed-effects models because the
378 dependent variable is binary; burst-to-burst duration was evaluated using linear mixed-effects
379 models. For each comparison, models began with random intercepts for Participant and Item.
380 Following the statistical approach in [Harel and McAllister \(2019\)](#), we selected the best random
381 effect structure based on AIC ([Akaike, 1974](#)) and BIC ([Schwarz, 1978](#)) scores. When AIC and
382 BIC scores differed, we selected the model chosen by BIC score for the ease of model
383 interpretation because BIC prefers simpler models than AIC.

384 For the cluster accuracy analysis, to assess whether there was improvement between the
385 baseline and each of the retention sessions, the logistic mixed-effects model included Condition
386 (Voiced vs. Voiceless), Session (Baseline, R1, R2), and Training (Trained vs. Generalization vs.
387 Transfer), and their interaction as fixed-effect predictors, and the random effects structure
388 preferred by BIC. The model was dummy coded ([Davis, 2010](#)), and run with Baseline as the
389 Session reference level so that the baseline session was compared separately to each retention
390 session. To evaluate simple effects of Session on each training group independently, we ran the
391 model with each level of the Training variable set as the reference level for each condition. This
392 approach allowed us to inspect the model for simple effects of improvement. To evaluate the
393 possibility that there were different magnitudes of improvement for each type of item, we
394 examined the interaction of Session and Training. In addition, as one of the research questions
395 (research question 3) pertained to the potential difference in the amount of transfer between
396 Voiced and Voiceless condition, the three-way interaction term of Condition, Session, and
397 Training was included in the model to address this question.

398 For the burst-to-burst duration analyses, the linear mixed-effects model included
399 Condition (Voiced vs. Voiceless), Session (Baseline, R1, R2), Training (Trained vs.
400 Generalization vs. Transfer), and their interaction as fixed-effect predictors, as well as the vowel
401 duration for each item. Once again, the random effects structure preferred by BIC was included
402 in the linear mixed-effects models. The same statistical approach was used to examine simple
403 and interaction effects in burst-to-burst duration as described above.

404 Post hoc data analysis: Stop-fricative onset clusters

405 When participants received training specifically on either voiced or voiceless stop-stop
406 clusters in the practice session, they were given general instructions on how to produce
407 consonant clusters as part of ensuring that they know what targets to practice. Because of this, it
408 remains possible that any generalization and transfer to untrained clusters could arise from this
409 instruction. To properly address this question, we would require a control group that was not
410 trained on stop-stop clusters. In the absence of that group, we further evaluated the performance
411 on the set of items beginning with stop-fricative clusters, which were included as filler items and
412 designed to be similar to the stop-stop targets. As this was a post hoc analysis and had not been
413 part of the design, there were only 36 items for each participant per session (as opposed to 96
414 items for the stop-stop clusters per session). Cluster accuracy for stop-fricative clusters was
415 coded using the same coding procedure as mentioned above. The recordings were coded by three
416 raters who were blind to participant's training conditions and to the experimental sessions. To
417 examine whether there is improvement in the fine-grained coordination pattern in stop-fricative
418 clusters, the onset of burst to the offset of the fricative was measured (henceforth, C1-C2
419 duration). Following [Davidson and Roon \(2008\)](#), the offset of the fricative was defined as the
420 beginning of the formant structure of the following vowel. It is worth mentioning that this

421 duration measure is different from the burst-to-burst duration for the stop-stop clusters, where it
422 examined the interval between the onsets of the two stop bursts. The interval between the onset
423 of the burst to the offset of the fricative was selected because of the difficulty locating the onset
424 of the fricative in the acoustic record.

425 As with the stop-stop clusters, only tokens that were either produced correctly or
426 produced with an epenthetic vowel were analyzed. The duration of the following vowel was
427 measured as a proxy for speaking rate as well. The same statistical approach as described for the
428 stop-stop clusters was used to model the cluster accuracy and C1-C2 duration for stop-fricative
429 clusters. For cluster accuracy, the mixed-effect logistic model included Condition (Voiced vs.
430 Voiceless), Session (Baseline, R1, R2), Voicing (Voiced vs. Voiceless), and their interaction
431 terms as fixed-effect predictors, as well as the random effect structure preferred by BIC. For C1-
432 C2 duration, the linear mixed-effect model included Condition (Voiced vs. Voiceless), Session
433 (Baseline, R1, R2), Voicing (Voiced vs. Voiceless), and their interaction terms as fixed-effect
434 predictors. In addition, vowel duration for each item was added as fixed-effect predictor. The
435 random effect structure preferred by BIC was included in the model. The data and scripts can be
436 found in our OSF repository (<https://osf.io/27ntw/>).

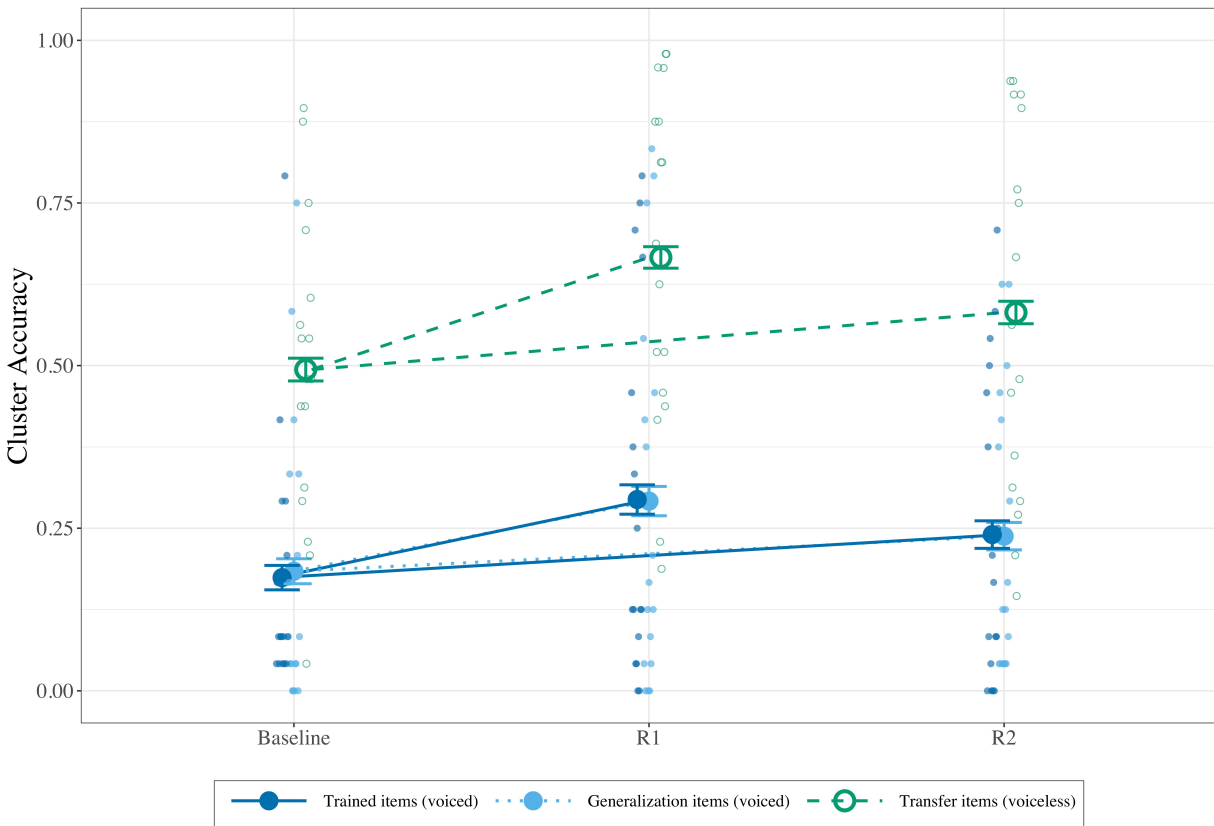
437 **Results**

438 *Cluster accuracy*

439 Figures 4 and 5 present the cluster accuracy data from the Voiced training (Figure 4) and
440 Voiceless training (Figure 5) conditions respectively. As can be clearly seen in these figures,
441 participants were more accurate at producing voiceless clusters than voiced clusters, regardless
442 of training group. This reflects the underlying difference between these clusters with respect to
443 motor implementation, as the voiced clusters require coordination between the oral and laryngeal

444 articulators as well as similar coordination within the oral vocal tract. We consider the statistical
445 outcomes relevant to the primary research questions of this paper here and revisit this
446 observation in the Discussion.

447 AIC and BIC preferred the model that included random intercepts for participant and
448 item. The model revealed that, for the Voiced training condition, the accuracy for Trained voiced
449 clusters significantly improved from Baseline to both R1 ($\beta = 0.87$, $SE = 0.19$, $p < .0001$) and R2
450 ($\beta = 0.51$, $SE = 0.19$, $p = .008$). This same pattern of improvement was seen for the
451 Generalization items, which improved from Baseline to R1 ($\beta = 0.77$, $SE = 0.19$, $p < .0001$) and
452 R2 ($\beta = 0.41$, $SE = 0.19$, $p = .03$), as well as for the Transfer (voiceless cluster) items (R1 vs.
453 Baseline: $\beta = 0.99$, $SE = 0.12$, $p < .0001$; R2 vs. Baseline: $\beta = 0.49$, $SE = 0.12$, $p < .0001$)
454 (Figure 4). None of the interactions between Session and Training were significant. The results
455 revealed that participants who practiced voiced clusters improved at trained items, generalized
456 that learning to untrained items with those clusters, and transferred the learning to voiceless
457 clusters.



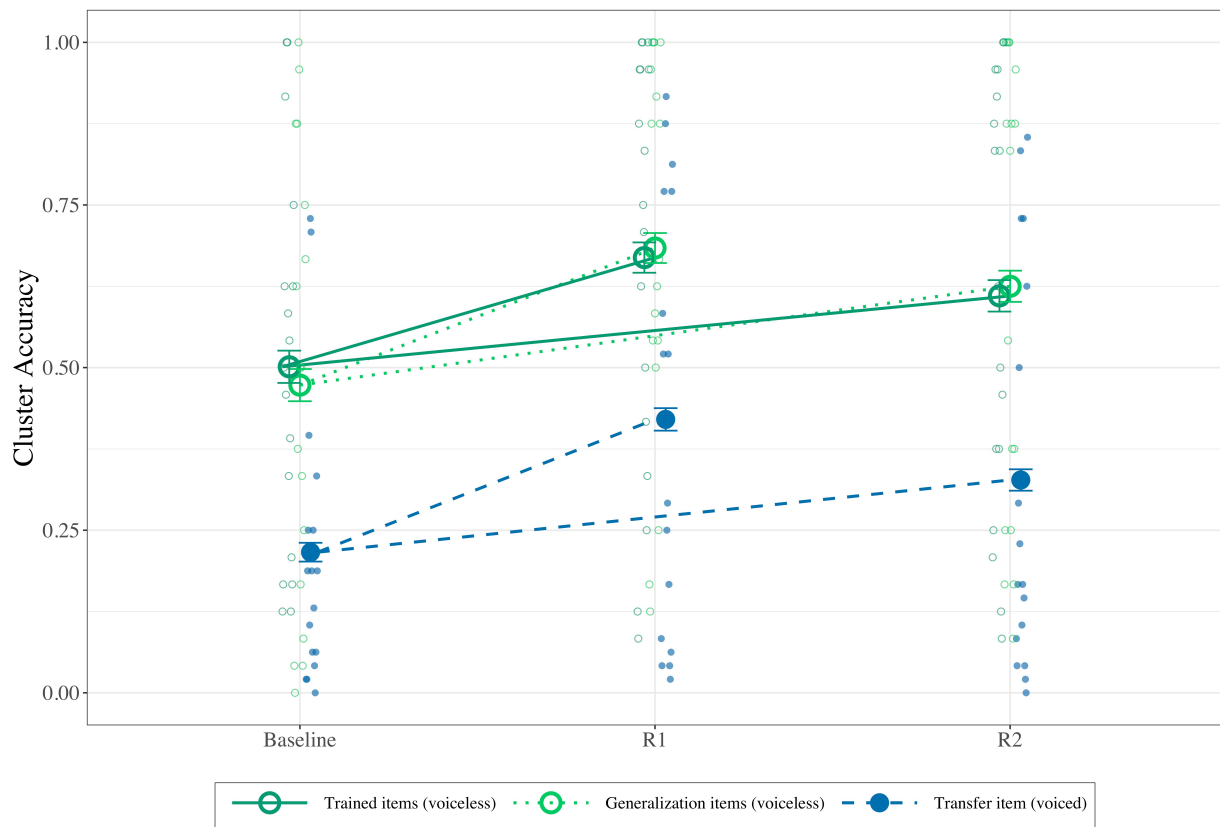
458

459 *Figure 4. Change in cluster accuracy for the voiced training condition. The figure depicts*
 460 *overall cluster accuracy for each stimulus group from baseline to R1 and R2. The mean group*
 461 *accuracy was plotted against each individual's mean, and the error bars denote standard error.*

462 *Separate lines connect baseline to R1 and to R2 to reflect our statistical comparison.*

463 For the Voiceless training condition, the model revealed that there was significant
 464 improvement from the baseline to each retention session for the Trained items (R1: $\beta = 1.15$, SE
 465 = 0.19, $p < .0001$; R2: $\beta = 0.74$, SE = 0.18, $p < .0001$), Generalization items (R1: $\beta = 1.44$, SE =
 466 0.19, $p < .0001$; R2: $\beta = 1.03$, SE = 0.18, $p < .0001$), and Transfer items (R1: $\beta = 1.51$, SE =
 467 0.14, $p < .0001$; R2: $\beta = 0.86$, SE = 0.14, $p < .0001$) (Figure 5). Once again, there were no
 468 significant interactions between Session and Training. Moreover, there was no significant three-
 469 way interaction between Condition, Session and Training. Taken together, the findings regarding

470 cluster accuracy revealed that participants improved in their accuracy on the trained items, they
 471 generalized their learning to untrained nonwords with those clusters, and this learning transferred
 472 to the other cluster. The lack of any significant interactions in the model demonstrates that the
 473 amount of improvement on trained items was not statistically different from the improvement on
 474 either generalization or transfer items. Additionally, the amount of generalization and transfer
 475 did not differ between the Voiced and the Voiceless training conditions.



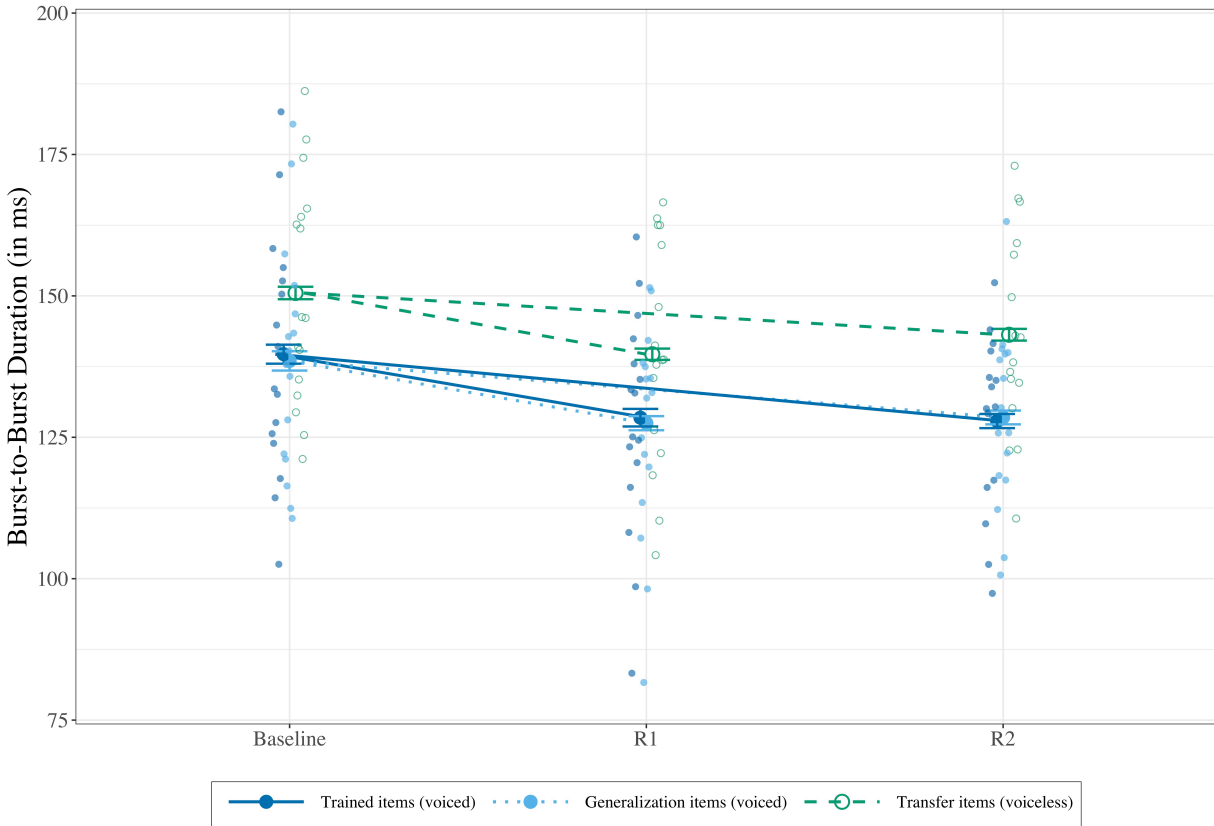
476
 477 *Figure 5. Change in cluster accuracy for the voiceless training condition. The figure depicts*
 478 *overall cluster accuracy for each stimulus group from baseline to R1 and R2. The mean group*
 479 *accuracy was plotted against each individual's mean, and the error bars denote standard error.*
 480 *Separate lines connect baseline to R1 and to R2 to reflect our statistical comparison.*

481 *Burst-to-burst duration*

482 Figures 6 and 7 present the burst-to-burst duration data from the Voiced training (Figure
483 6) and Voiceless training (Figure 7) conditions respectively. As can be seen in these figures,
484 there are intrinsic differences in these duration values on voiced clusters and voiceless clusters.
485 In particular, burst-to-burst duration includes the release for the first stop, and that duration will
486 be longer for the voiceless stops than for voiced stops. This leads the burst-to-burst duration to
487 be systematically shorter for voiced clusters than voiceless clusters. In this section, we again
488 consider the results and statistical outcomes relevant to the primary research questions of this
489 paper and revisit this observation in the Discussion.

490 The best fitting model selected by AIC and BIC was the model that included random
491 intercepts for participant and item, and we also included duration of the stressed vowel following
492 the cluster as discussed above. The model revealed that stressed vowel duration was a significant
493 predictor of burst-to-burst duration overall ($\beta = 64.33$, $SE = 9.75$, $p < .0001$). However, even
494 taking that difference into account, the model revealed significant decreases in burst-to-burst
495 duration from baseline to each retention session for the Trained items (R1: $\beta = -11.38$, $SE =$
496 1.66 , $p < .0001$; R2: $\beta = -11.35$, $SE = 1.65$, $p < .0001$), Generalization items (R1: $\beta = -11.42$, SE
497 $= 1.67$, $p < .0001$; R2: $\beta = -9.71$, $SE = 1.66$, $p < .0001$), and Transfer items (R1: $\beta = -10.66$, SE
498 $= 1.17$, $p < .0001$; R2: $\beta = -7.15$, $SE = 1.13$, $p < .0001$) for the Voiced training condition. In
499 addition, the model indicated that there was a significant difference in the magnitude of change
500 at R2 ($\beta = 4.22$, $SE = 1.96$, $p = 0.03$), where the reduction in duration from baseline for the
501 trained voiced clusters was greater than the reduction for transferred voiceless clusters. No other
502 interaction terms were significant. Overall, these results indicate that participants who practiced
503 voiced clusters produced those trained items with a closer coordination between the two

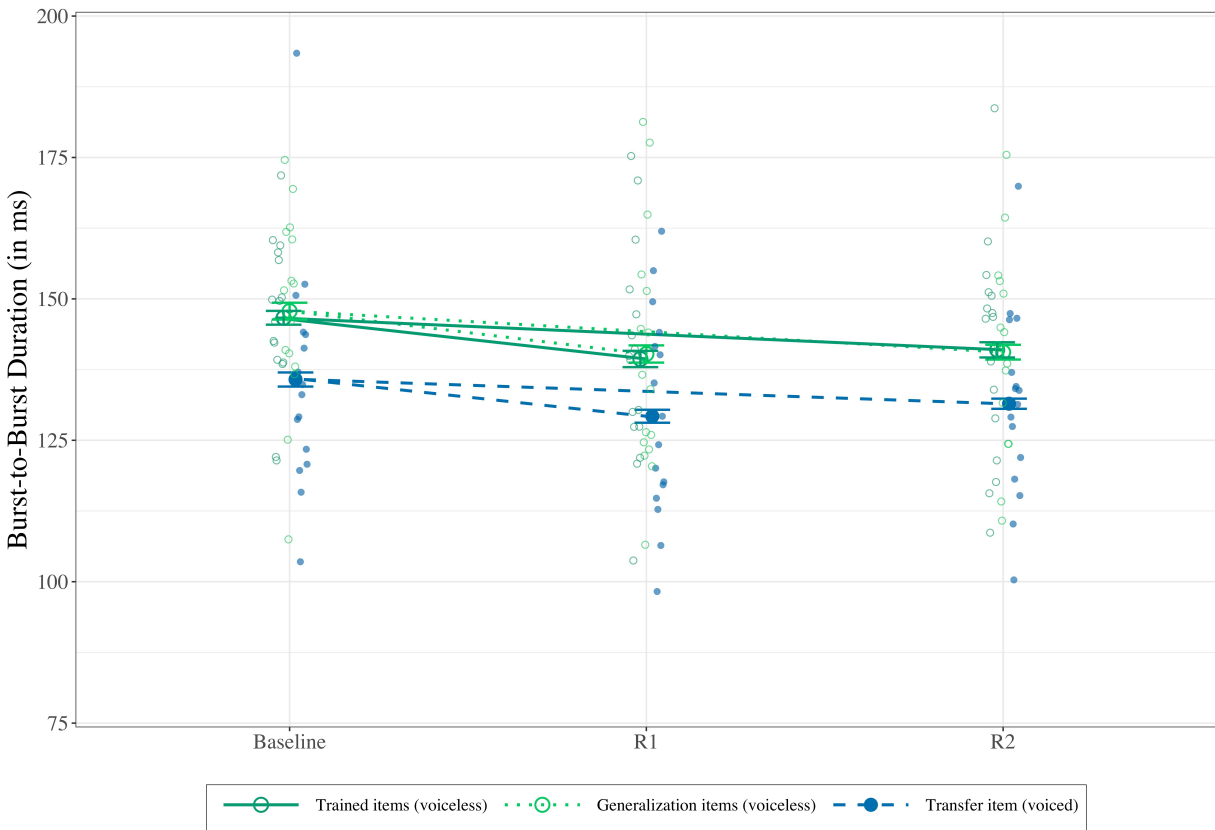
504 consonants, and that this generalized to untrained nonwords with those clusters, and transferred
 505 to the untrained voiceless clusters.



506
 507 *Figure 6. Change in burst-to-burst duration for the voiced training condition. The figure depicts*
 508 *overall burst-to-burst duration for each stimulus group from baseline to R1 and R2. The mean*
 509 *group duration was plotted against each individual's mean, and the error bars denote standard*
 510 *error. Separate lines connect baseline to R1 and to R2 to reflect our statistical comparison.*

511 For the Voiceless training condition, the model revealed that there was a significant
 512 decrease in burst-to-burst duration from baseline to each retention session for the Trained items
 513 (R1: $\beta = -7.06$, SE = 1.64, $p < .0001$; R2: $\beta = -5.6$, SE = 1.64, $p = .0006$), Generalization items
 514 (R1: $\beta = -7.68$, SE = 1.65, $p < .0001$; R2: $\beta = -7.12$, SE = 1.63, $p < .0001$), and Transfer items
 515 (R1: $\beta = -6.59$, SE = 1.17, $p < .0001$; R2: $\beta = -4.27$, SE = 1.17, $p = .0003$). The interaction

516 between Session and Training was not significant. The results indicate that participants who
 517 practiced on voiceless clusters exhibited a decrease in burst-to-burst duration for trained items,
 518 and this generalized to untrained voiceless clusters, and transferred to voiced clusters. Thus,
 519 although there was a significant interaction between Session and Training for the Voiced training
 520 condition but not for the Voiceless training condition, the model did not reveal a significant
 521 interaction between Condition, Session and Training. This suggests that the amount of transfer is
 522 not asymmetric.



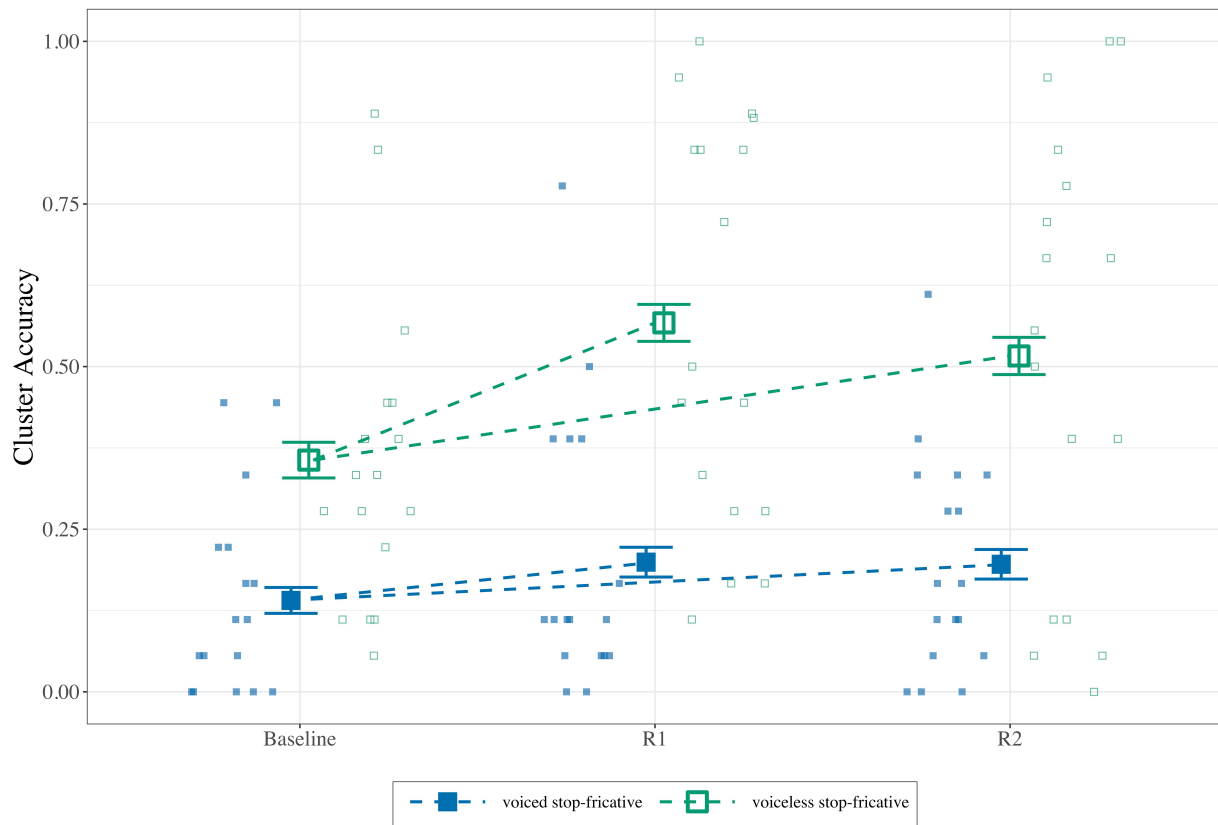
523
 524 *Figure 7. Change in burst-to-burst duration for the voiceless training condition. The figure*
 525 *depicts overall burst-to-burst duration for each stimulus group from baseline to R1 and R2. The*
 526 *mean group duration was plotted against each individual's mean, and the error bars denote*

527 *standard error. Separate lines connect baseline to R1 and to R2 to reflect our statistical*
528 *comparison.*

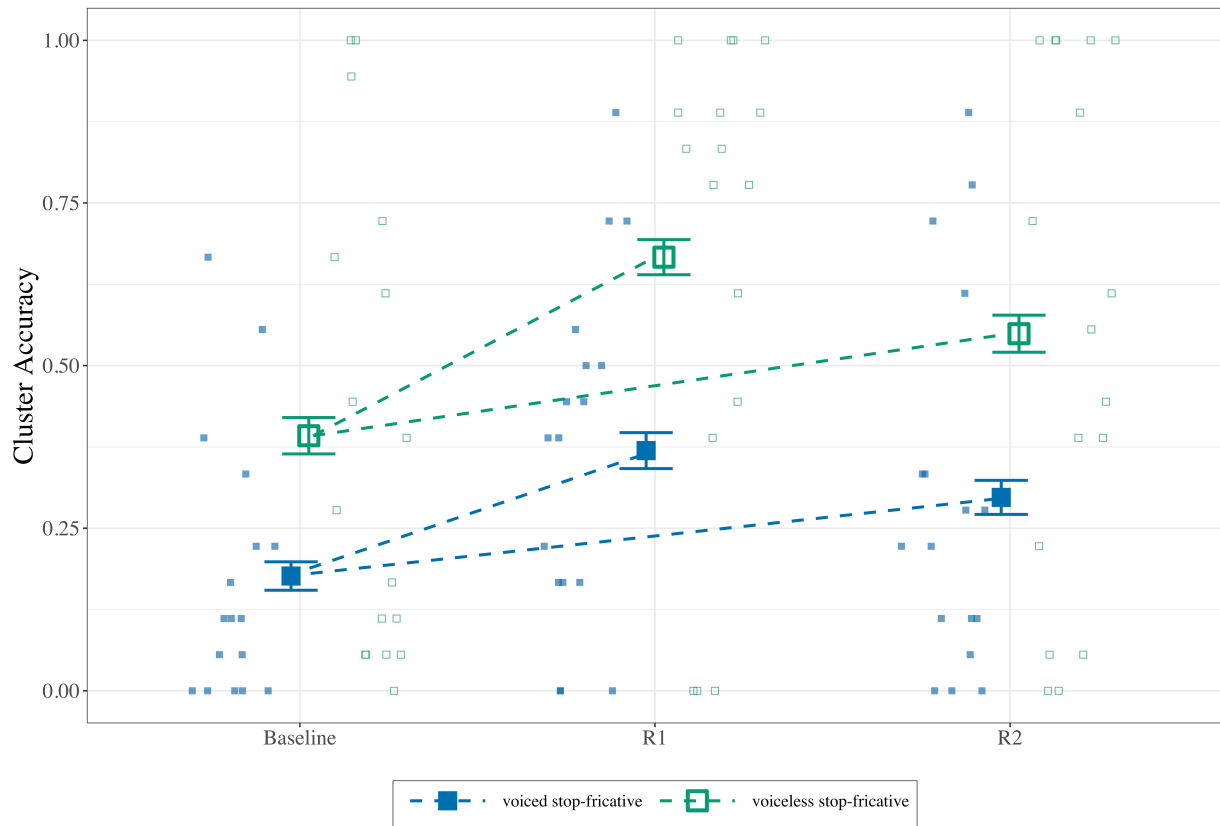
529 *Cluster accuracy: Stop-fricative clusters*

530 Figures 8 and 9 present the cluster accuracy data from the Voiced training (Figure 8)
531 condition and the Voiceless training (Figure 9) condition, respectively. As can be seen in these
532 figures, there was higher accuracy for the voiceless stop-fricative clusters than for the voiced
533 stop-fricative clusters at baseline regardless of the training conditions. This again shows the
534 intrinsic difference in the phonetic implementation between voiced and voiceless stop-fricative
535 clusters. While AIC selected the model that includes random intercepts for both participant and
536 item, BIC selected the model that includes only the random intercept for item. As stated
537 previously, we chose the model that was selected by BIC. The model revealed that, for the
538 Voiced training condition, there was a significant improvement for the voiced stop-fricative
539 clusters from Baseline to both R1 ($\beta = 0.5$, $SE = 0.24$, $p = .036$) and R2 ($\beta = 0.94$, $SE = 0.47$, p
540 $= .047$). The same pattern was found for the voiceless stop-fricative clusters, with accuracy
541 improved from Baseline to both R1 ($\beta = 1.18$, $SE = 0.2$, $p < .0001$) and R2 ($\beta = 0.89$, $SE = 0.19$,
542 $p < .0001$). In addition, there was a significant difference in the magnitude of change at R1 ($\beta =$
543 0.69 , $SE = 0.31$, $p = .024$), where the increase in accuracy from baseline for the voiceless stop-
544 fricative clusters was greater than for the voiced stop-fricative clusters. For the Voiceless training
545 condition, there was a significant increase in accuracy for the voiced stop-fricative clusters from
546 Baseline to both R1 ($\beta = 1.43$, $SE = 0.23$, $p < .0001$) and R2 ($\beta = 0.94$, $SE = 0.23$, $p < .0001$).
547 Likewise, there was a significant improvement for the voiceless stop-fricative clusters from
548 Baseline to both of the retention sessions (R1: $\beta = 1.89$, $SE = 0.23$, $p < .0001$; R2: $\beta = 1.03$, $SE =$
549 0.21 , $p < .0001$). There was no significant three-way interaction between Condition, Session, and

550 Voicing. This suggests that the amount of transfer between the training conditions was not
 551 asymmetric. The results revealed that participant also improved on the production of both voiced
 552 and voiceless stop-fricative clusters after practicing on either voiced or voiceless stop-stop
 553 clusters.



554
 555 *Figure 8. Change in cluster accuracy of stop-fricative clusters for the voiced training condition.*
 556 *The figure depicts overall cluster accuracy for both voiced and voiceless stop-fricative clusters*
 557 *from baseline to R1 and R2. The mean group accuracy was plotted against each individual's*
 558 *mean, and the error bars denote standard error. Separate lines connect baseline to R1 and to R2*
 559 *to reflect our statistical comparison.*



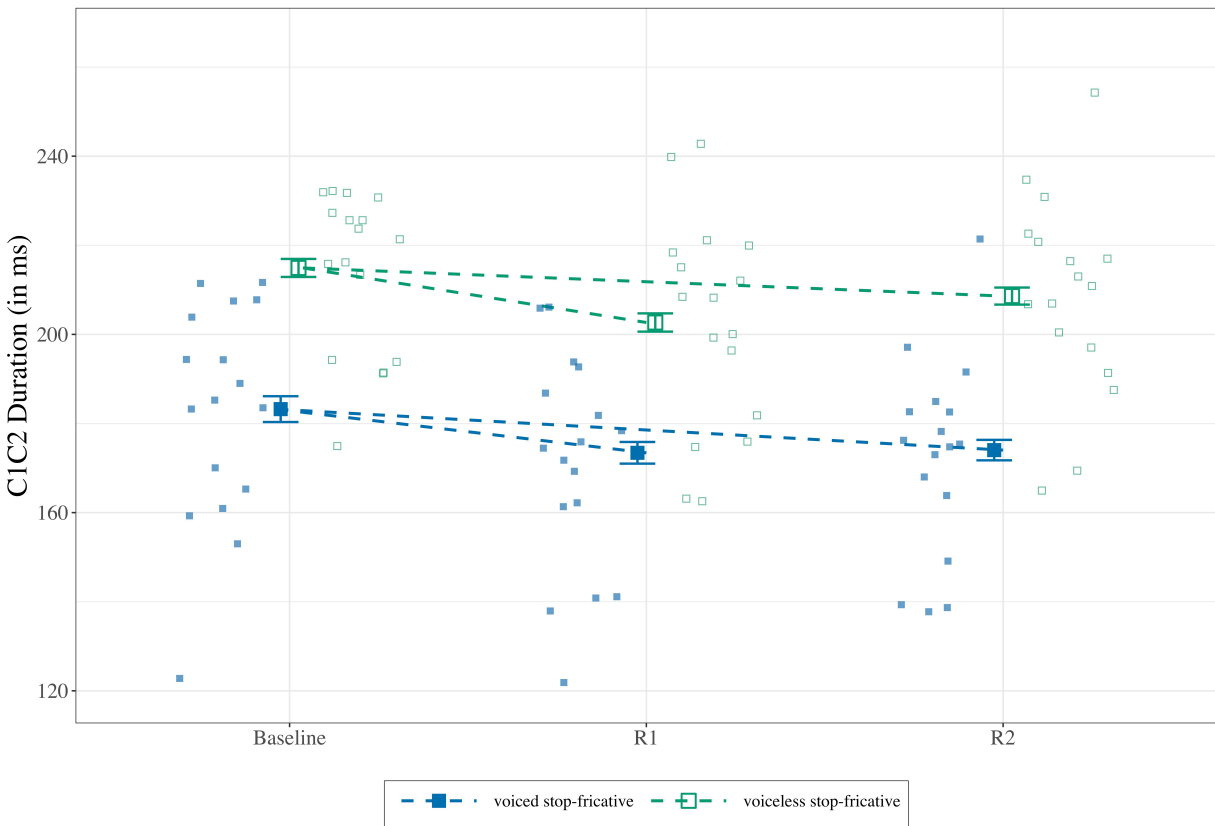
560

561 *Figure 9. Change in cluster accuracy of stop-fricative clusters for the voiceless training*
 562 *condition. The figure depicts overall cluster accuracy for both voiced and voiceless stop-fricative*
 563 *clusters from baseline to R1 and R2. The mean group accuracy was plotted against each*
 564 *individual's mean, and the error bars denote standard error. Separate lines connect baseline to*
 565 *R1 and to R2 to reflect our statistical comparison.*

566 *Stop-fricative clusters: C1-C2 duration*

567 Figures 10 and 11 present the C1-C2 duration data for the Voiced training (Figure 10)
 568 and the Voiceless training (Figure 11) condition, respectively. As can be seen in these figures,
 569 there was a baseline difference in C1-C2 duration between the voiceless stop-fricative clusters
 570 and the voiced stop-fricative clusters, regardless of the training conditions. There was a longer
 571 C1-C2 duration for the voiceless stop-fricative clusters than the voiced counterparts. This was

572 driven by both voiceless stops having a longer release and voiceless fricative having longer
573 duration. The best-fitting model selected by AIC and BIC was the model that included random
574 intercepts for both participant and item. The model revealed that stressed vowel duration was not
575 a significant predictor of C1-C2 duration. For the Voiced training condition, there was a
576 significant decrease in C1-C2 duration from baseline to both of the retentions for the voiced
577 stop-fricative clusters (R1: $\beta = -12.33$, SE = 2.43, $p < .0001$; R2: $\beta = -10.52$, SE = 2.41, p
578 $< .0001$) and the voiceless stop-fricative clusters (R1: $\beta = -12.08$, SE = 2.33, $p < .0001$; R2: $\beta = -$
579 5.7, SE = 2.32, $p = .014$). For the Voiceless training condition, there was a significant decrease
580 C1-C2 duration from baseline to each retention session for both of the voiced stop-fricative (R1:
581 $\beta = -8.71$, SE = 2.32, $p = .0002$; R2: $\beta = -6.43$, SE = 2.32, $p = .006$) and the voiceless stop-
582 fricative clusters (R1: $\beta = -14.46$, SE = 2.22, $p < .0001$; R2: $\beta = -9.32$, SE = 2.21, $p < .0001$).
583 There was no any significant interaction. Taken together, the data suggests that participants also
584 improved on the coordination for both voiced and voiceless stop-fricative clusters.



585

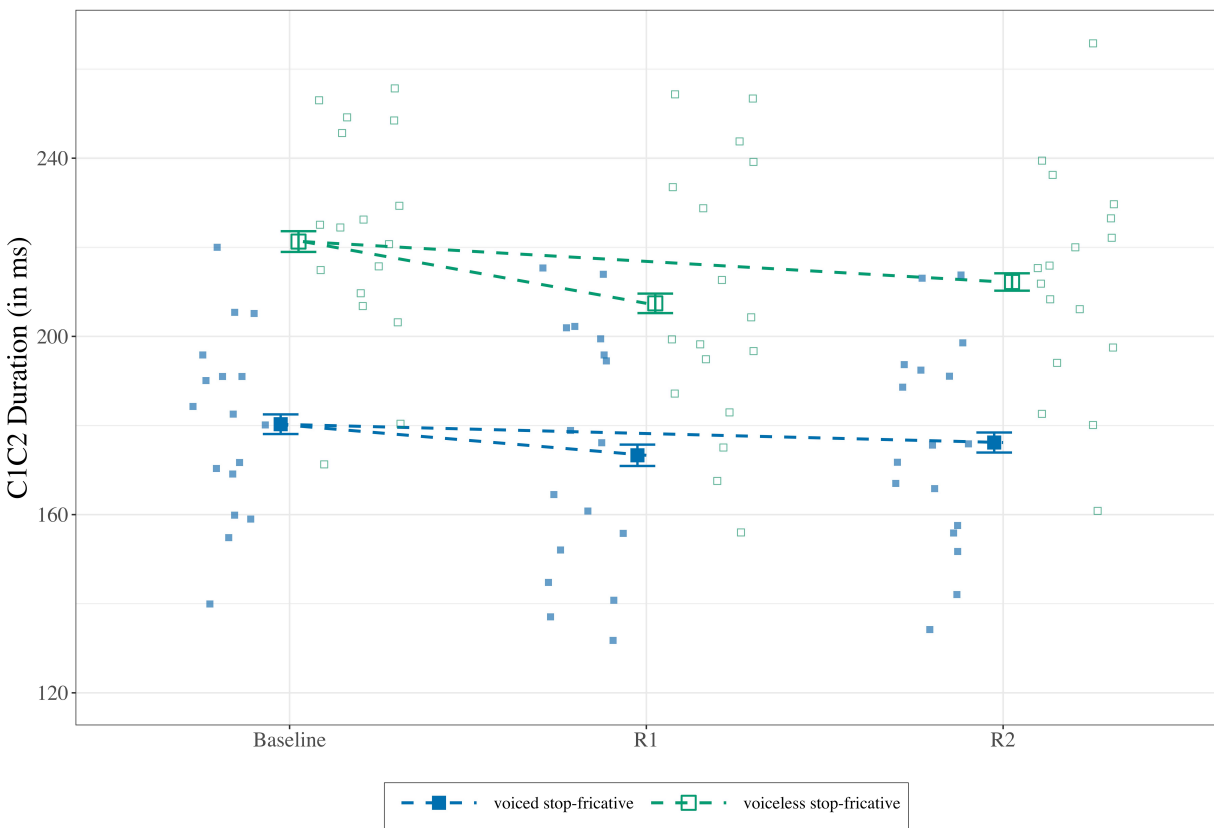
586 *Figure 10. Change in C1-C2 duration of stop-fricative clusters for the voiced training condition.*

587 *The figure depicts overall C1-C2 duration for both voiced and voiceless stop-fricative clusters*

588 *from baseline to R1 and R2. The mean group duration was plotted against each individual's*

589 *mean, and the error bars denote standard error. Separate lines connect baseline to R1 and to R2*

590 *to reflect our statistical comparison.*



591
 592 *Figure 11. Change in C1-C2 of stop-fricative clusters for the voiceless training condition. The*
 593 *figure depicts overall C1-C2 duration for both voiced and voiceless stop-fricative clusters from*
 594 *baseline to R1 and R2. The mean group duration was plotted against each individual's mean,*
 595 *and the error bars denote standard error. Separate lines connect baseline to R1 and to R2 to*
 596 *reflect our statistical comparison.*

597 **Discussion**

598 The current study used a speech motor learning paradigm designed to address three
 599 research questions regarding the generalization and transfer of learning in a non-native consonant
 600 cluster production task. In particular, we tested the extent to which training on either voiced or
 601 voiceless stop-stop clusters leads to improvement on trained items, generalizes to untrained items

602 with the trained clusters, and transfers to the other untrained voicing pattern. Across both
603 accuracy and motor acuity measures, our participants improved on trained items, and generalized
604 to untrained items that contained the trained clusters, as had been previously described in the
605 literature using accuracy and different acoustic measures ([Buchwald et al., 2019](#); [Segawa et al.,
606 2019](#)). Moreover, participants in both conditions also improved their accuracy and coordination
607 in producing the clusters from the untrained voicing category.

608 While the magnitude of improvement between baseline and retention sessions was
609 relatively small, it is worth noting that participants were asked to learn to produce complex
610 speech motor patterns based on a relatively short practice session. The consistent pattern of
611 results suggests that the speech motor learning paradigm was sufficient to facilitate some degree
612 of learning on these complex consonant clusters, and this improvement persisted during the
613 second retention session two days after the practice session. This effect of repetitive practice on
614 learning novel speech motor targets aligned with previous studies ([Buchwald et al., 2019](#);
615 [Segawa et al., 2019](#); [Segawa et al., 2015](#)). More importantly, we structured the practice session
616 following the principles of speech motor learning ([Maas et al., 2008](#)) (see Methods), including a
617 pre-practice segment to ensure that participants know the targets that they should be attempting
618 during the practice component. The improvement we reported is consistent with the view that
619 these principles can facilitate speech motor learning.

620 As noted in the results, we found consistent transfer to the untrained cluster type. In
621 addition, post hoc analyses indicated that the participants also improved in their production of
622 stop-fricative clusters following this paradigm. This additional finding raises critical issues about
623 the extent of transfer that we see in speech motor learning tasks, as well as whether the
624 improvement observed in this paradigm is truly an example of motor learning. In the remainder

625 of this section, we discuss how our findings constrain our understanding of the type of non-
626 native onset cluster learning that takes place. We then describe some of the limitations of the
627 present paradigm, and steps to be taken to address these shortcomings in future studies.

628 ***Transfer following training on stop-stop clusters***

629 As discussed in the introduction, there exists a limited understanding of how learning
630 novel speech motor sequences transfers to other untrained sequences. Most previous studies have
631 focused on learning at the level of an individual segment, either in the context of acquired speech
632 impairment ([Austermann Hula et al., 2008](#); [Ballard et al., 2007](#); [Knock et al., 2000](#); [Wambaugh
633 et al., 1998](#)) or in non-native segment learning ([Katz & Mehta, 2015](#); [Li et al., 2019](#)). Our work
634 examined the production of sequences of sounds where the sounds are not novel but their
635 combination in syllable onset is novel. We designed the study to examine whether training on
636 one voicing category of stop-stop clusters would transfer to the other category. Based on the
637 evidence reported here, we believe that speech motor representations encode information about
638 coordination of oral articulators *independently* from information about the coordination of oral
639 and laryngeal articulators. This account would provide an explanation for the fact that learning
640 and transfer within the stop-stop clusters was bidirectional; training on either voiced or voiceless
641 stop-stop clusters led to a significant improvement in the production of the other type of cluster.
642 If information we encode about coordination among articulators did not separate the oral-to-oral
643 coordination from the oral-to-laryngeal coordination, then we would not obtain such a clear
644 result across these conditions.

645 In designing the experiment, we included a small number of stop-fricative clusters as
646 filler items. Following the main data analysis, we examined the change in performance on these

647 items as well (36 per session vs. 96 per session for the stop-stop clusters) and found an
648 improvement from Baseline to the Retention sessions, both in accuracy and a different motor
649 acuity measure. This post hoc finding showing that the production of stop-fricative clusters also
650 improved requires us to consider our account of transfer more fully. We note two key possible
651 explanations of this finding. The first possibility is that the improvement on the stop-fricative
652 clusters was an additional demonstration of the transfer effect. Under this account, the type of
653 oral-to-oral coordination that was learned during the speech motor learning paradigm would have
654 been sufficient to allow transfer to this other type of sequence. We note that the stop-fricative
655 sequences were designed to be similar to the stop-stop sequences; all were disyllabic nonwords
656 with a ‘back-to-front’ coordination pattern (i.e., the first consonant had a more posterior place of
657 constriction than the second consonant). We also note that there is evidence that stop-stop
658 clusters are more complex than stop-fricative clusters, both with respect to the more limited
659 cross-linguistic distribution of stop-stop clusters ([Morelli, 1999](#)) and their baseline accuracy
660 ([Davidson, 2010](#)). While previous speech motor learning studies had not reported transfer across
661 manner of articulation (e.g., [Ballard et al., 2007](#)), those studies examined singletons which have
662 different articulatory mechanisms from the consonant clusters examined here. Given these
663 factors, we believe that it is likely that the improvement of stop-fricative items reflects an
664 additional example of transfer of learning, although we also believe that this can be addressed
665 empirically in future work as outlined below.

666 An alternative account of this improvement is that the practice component of the speech
667 motor learning paradigm was not critical to the improvement, and that the improvement seen
668 across clusters derived from the straightforward instruction in the pre-practice session for how to
669 produce a consonant cluster. With respect to this account, we note that this pre-practice session

670 focused on different cluster types than those tested in this study, as the pre-practice focused on
671 fricative-stop and fricative-nasal. We believe that this instruction is likely to be necessary to
672 promote learning of these complex non-native consonant clusters, as pre-practice is a critical
673 component of the motor learning paradigm and has been used in previous studies of non-native
674 cluster learning ([Buchwald et al., 2019](#); [Segawa et al., 2019](#)). However, it is not clear whether
675 this instruction is sufficient to lead to the widespread improvement we observed. If this
676 instruction were indeed the locus of the improvement, and not the practice session, then we do
677 not believe that these findings would actually reflect motor learning. In a previous study that did
678 not include a separate baseline session, [Buchwald et al. \(2019\)](#) examined performance
679 throughout the practice session and found improvement from the beginning to the end,
680 suggesting that the practice is critical to learning. However, to rule out the possibility that the
681 instruction alone can drive this type of systematic improvement, we will need to run a different
682 experimental condition in which participants receive that same instruction but then do not
683 practice non-native consonant clusters during the practice session. If the improvement across
684 these difficult clusters is still observed, we would then be forced to conclude that the practice is
685 not the cause of the improvement. However, if the improvement is not seen in the absence of
686 practice, then we must conclude that the practice is also crucial to the cluster learning.

687 *Effect of complexity on transfer*

688 In the introduction, we argued that if complexity of the targets affected the transfer, this
689 would lead to an asymmetry, with more transfer from voiced to voiceless stop-stop clusters than
690 the other direction. We did not find support for this in our data. We consider here that our
691 definition of complexity did not actually reflect the specific differences in terms of the
692 complexity of learning to produce these clusters, even though this difference is supported by

693 phonetic and phonological evidence discussed in the introduction. We did find consistently large
694 differences in terms of cluster accuracy, with voiceless clusters more accurate at all stages of the
695 study as has been observed in other studies ([Davidson, 2006, 2010](#)). However, it is possible that
696 this accuracy difference was partly an artifact of our analysis, as epenthesis may be harder to
697 observe in the acoustics in voiceless stop-stop clusters. We observed a large number of vowel
698 epenthesis errors in the voiced stop-stop clusters; however, a speaker may have the same oral
699 articulator coordination in producing a voiceless stop-stop cluster, but an absence of phonation
700 would lead this to be unobservable on the acoustic record. We note that we still observed
701 improvement in both cluster types, so it is likely that something was being learned and modified
702 by these speakers. However, it remains possible that the aspect of these stop-stop clusters that is
703 particularly difficult for speakers to learn to produce is unrelated to the inherent differences
704 between these clusters.

705 In the previous section, we argued that it is likely that the improvement we observed on
706 stop-fricative clusters may be attributable to transfer of learning. We also noted that stop-stop
707 clusters are considered more complex than stop-fricative clusters. To follow-up on the
708 complexity issue as well as the issue transfer issue discussed above, we plan to run an additional
709 study in which we train participants on stop-fricative clusters and then test them on both stop-
710 stop and stop-fricative clusters. This will allow us to explore the complexity issue within the
711 oral-to-oral articulator patterns alone. However, if the observed improvement and transfer was
712 driven solely by the pre-practice instruction alone, as considered above, then we would not
713 expect any effect of the complexity of the trained items the magnitude of transfer. Again, this
714 possibility requires further examination when the aforementioned control groups are included.

715 *Limitations and future directions*

716 Within the scope of the original research questions, the present findings demonstrated a
717 bidirectional transfer pattern between voicing categories; however, our design did not permit us
718 to address whether there was transfer within the trained voicing category (e.g., from trained
719 voiced clusters to untrained and different voiced clusters). Further work is needed to address this
720 question. For example, by including stop-stop clusters with untrained front-to-back articulation
721 (e.g., /bd/, or /tk/), we could examine whether there is transfer to clusters with same voicing
722 pattern but untrained oral-to-oral articulator transition. Another potential direction is to
723 manipulate the vowel context following the onset clusters. Given that we consistently used /i/,
724 /a/, /u/ as the nucleus in the first syllable in both trained and untrained items, a future study could
725 include a different vowel that is not practiced. Adding this manipulation would allow us to test
726 whether the learning can transfer to a different vowel context.

727 In addition, we discussed above how our reliance on the acoustic record may have
728 artificially deflated the number of vowel insertion errors observed in the voiceless stop-stop
729 clusters. We do not believe that this drove any crucial effects; this limitation may have affected
730 the analysis of all voiceless clusters, but we still observed a clear and consistent improvement in
731 these sequences. However, it will be important to continue to examine these coordination issues
732 using articulatory measures such as electromagnetic articulography (EMA).

733 Finally, as we learned through our post hoc analyses, in order to ask questions about the
734 specificity of speech motor representations, it will be critical to include a complete control
735 condition in the future containing items that we do not expect to improve. This will allow us to
736 more completely address the nature and content of speech motor representations.

737 **Conclusion**

738 The present study used a practice-based speech motor learning paradigm to investigate
739 the transfer patterns following training on either voiced or voiceless stop-stop clusters. Our data
740 show that participants improved on the trained clusters in both trained and untrained stimuli, and
741 also improved in their production of the untrained cluster type. We argue that this pattern of
742 transfer arises because the temporal coordination of oral-to-oral articulators is encoded
743 independently from that of oral-to-laryngeal articulators. In a post hoc analysis, we further
744 observed widespread improvement on stop-fricative clusters originally included only as filler
745 items which we interpret here as an additional transfer effect, although additional work will be
746 needed to rule out alternative explanations. Future studies are needed to further investigate the
747 specificity of learned speech motor representations in non-native clusters and to shed light on the
748 underlying mechanism of practice-based speech motor learning paradigm.

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750 Appendix A1 : International phonetic alphabet (IPA) transcription and orthography for target
 751 stimuli

752
 753 **Target stimuli**
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Cluster	IPA	Orthography	IPA	Orthography
/gd/	[gdimu]	GDEEMOO	[gdabi]	GDAHBEE
	[gdanæd]	GDAHNAD	[gduzæb]	GDOOZAB
	[gdubmat]	GDOOBMOT	[gdinbud]	GDEENBOOD
	[gdikpræd]	GDEEKPRAD	[gdumprid]	GDOOMPRED
/gb/	[gbimu]	GBEEMOO	[gbafu]	GBAHFOO
	[gbadæst]	GBAHDAST	[gbudæp]	GBOODAP
	[gbumdut]	GBOOMDOOT	[gbinzam]	GBEENZOM
	[gbinflat]	GBEENFLOT	[gbultræp]	GBOOLTRAP
/db/	[dbagi]	DBAHGEE	[dbidu]	DBEEDOO
	[dbudæp]	DBOODAP	[dbamæk]	DBAHMAK
	[dbigzun]	DBEEGZON	[dbugbat]	DBOOGBOT
	[dbutgrin]	DBOOTGREEN	[dbitflæg]	DBEETFLAH
/kt/	[ktigu]	KTEEGOO	[ktani]	KTAHNEE
	[ktamæk]	KTAHMACK	[ktupæb]	KTOOPAB
	[ktubʃap]	KTOOBSHOP	[ktibgun]	KTEEBGOON
	[ktaksnæm]	KTAHKSNAM	[ktudsmik]	KTOODSMEEK
/kp/	[kpibu]	KPEEBOO	[kpazi]	KPAHZEE
	[kpadæm]	KPAHDAM	[kpugæn]	KPOOGAN
	[kpuʃpak]	KPOOSHPOK	[kpitmuk]	KPEETMOOK
	[kpakspæd]	KPAHSHPAD	[kpugdwm]	KPOOGDWEEM
/tp/	[tpadi]	TPAHDEE	[tpidu]	TPEEDOO
	[tpudæf]	TPOODAF	[tpagæm]	TPAHGAM
	[tpamgut]	TPAHMGOOT	[tputgab]	TPOOTGOB
	[tpidprab]	TPEEDPROB	[tpabtræn]	TPAHBTRAN

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771 Appendix A2 : International phonetic alphabet (IPA) transcription and orthography for filler
772 stimuli
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774 **Filler stimuli in the baseline, R1, and R2 phase**
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Cluster	IPA	Orthography	Cluster	IPA	Orthography
/gv/	[gvani]	GVAHNEE	/kf/	[kfadi]	KFAHDEE
	[gvidbræm]	GVEEDBRAM		[kfudæb]	KFOODAB
	[gvudmak]	GVOODMOCK		[kfidblum]	KFEEDBLOOM
/gz/	[gzadæf]	GZAHDAF	/ks/	[ksabi]	KSAHBEE
	[gzidu]	GZEEDOO		[ksukbam]	KSOOKBOM
	[gzudbrit]	GZOODBREET		[ksidzud]	KSEEDZOOD
/dv/	[dvagæp]	DVAHGAP	/tf/	[tfasæb]	TFAHSAB
	[dvigu]	DVEEGOO		[tfidu]	TFEEDOO
	[dvutfrig]	DVOOTSHREEG		[tfukswig]	TFOOKSWEEG
/fl/	[flapstæn]	FLAHPSTAN	/sn/	[snami]	SNAHMEE
	[flinæd]	FLEENAD		[snidtwæg]	SNEEDTWAG
	[fluvi]	FLOOVEE		[snuzæn]	SNOOZAN
/sl/	[sladi]	SLAHDEE			
	[slikbrit]	SLEEKBREET			
	[sludæm]	SLOODAM			

776
777 **Filler stimuli in the practice phase**
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Cluster	IPA	Orthography	Singleton	IPA	Orthography
/bl/	[bluga]	BLOOGAH	/l/	[ligu]	LEEGOO
	[bliwæn]	BLEEWAN		[ladæp]	LAHDAP
/fr/	[frutswin]	FROOTSWEEN	/r/	[rugæn]	ROOGAN
	[fravæp]	FRAHVAP		[ravi]	RAHVEE
/sm/	[smidu]	SMEEDOO	/w/	[winu]	WEENOO
	[smutflæm]	SMOOTFLAM		[wubam]	WOOBOM

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